

SERVICE MANUAL

OPERATING AND MAINTENANCE

INSTRUCTIONS



TRINCO™ DRY BLAST MACHINERY

POWER BASKET INSTALLATION

**NEVER USE SILICA-BASED PRODUCTS
IN TRINCO™ BLAST SYSTEMS**
Ref. NIOSH Alert #92-102

**TRINCO™
TRINITY TOOL COMPANY
34600 COMMERCE ROAD
FRASER MI 48026
(586) 296-5900**

ESTABLISHED 1951

! WARNING !

**Do not proceed with use of
this equipment until you have read and
understood this manual.**

Use caution when working with material containing Crystalline Silica. NIOSH recommends users prohibit or find substitutes for materials containing more than 1% Crystalline Silica. Creating fine dust may generate respirable hazards.

REF. NIOSH ALERT # 92-102

**These WARNINGS are included for the
health and safety of the operator and
those in the immediate vicinity.**

INTRODUCTION

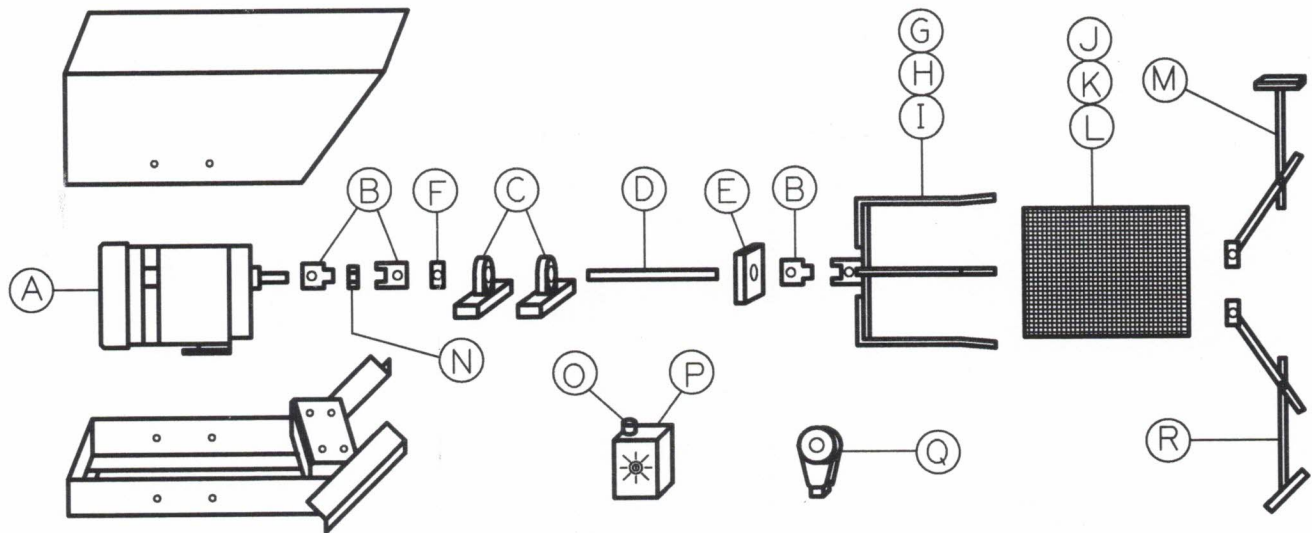
This manual is provided as assistance for the proper installation, operation, and maintenance of your new TRINCO™ Blast Machine.

Read this manual carefully before attempting installation or operation of this unit. Keep this manual handy, and refer to it often for maintenance, trouble shooting, parts ordering, and media information.

If you have any questions about the information contained in this manual, please contact **TRINITY TOOL COMPANY** at (586) 296-5900.

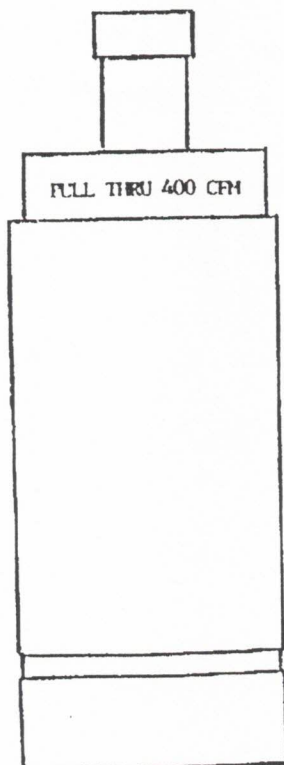
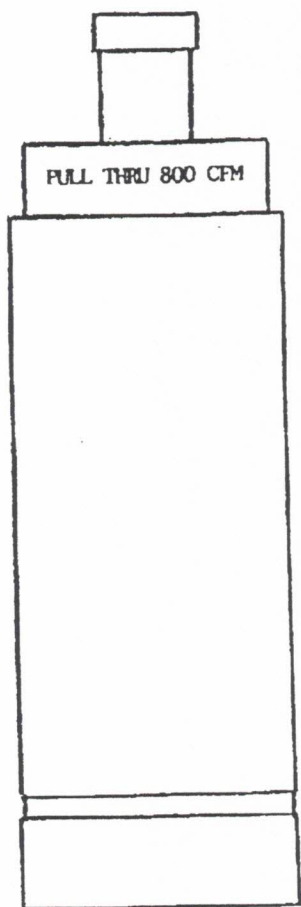
TRINITY TOOL COMPANY
34600 COMMERCE ROAD
FRASER, MI 48026
PHONE: (586) 296-5900
FAX: (586) 296-5836

TRINCO POWER BASKET



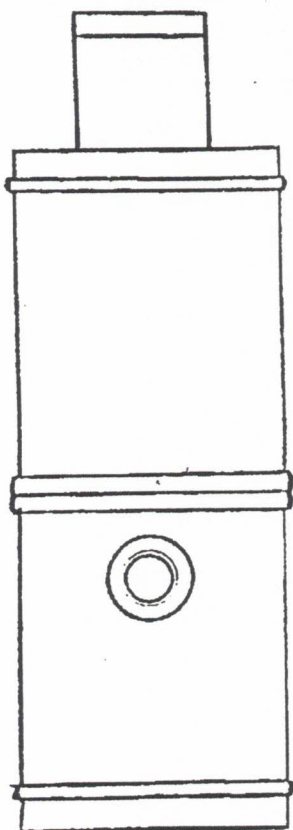
Part No. Description

A	4-0032	Gear Motor
B	4-0018	Coupling
C	4-0064	Bearing
D	4-0080	Shaft
E	4-0124	Seal
F	4-0021	Collar
G	4-0081	Spider, 8"x8"
H	4-0082	Spider, 8"x12"
I	4-0083	Spider, 12"x12"
J	2-0002	Basket, 8"x8"
K	2-0003	Basket, 8"x12"
L	2-0004	Basket, 12"x12"
M	4-0042	Gun Bracket, wall mount
N	4-0084	Rubber Spider
O	2-1119	Interlock Switch
P	4-0088	Timer
Q	2-1001	Solenoid
R	4-0041	Gun Bracket, hopper mount

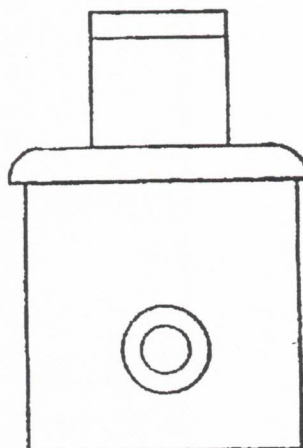


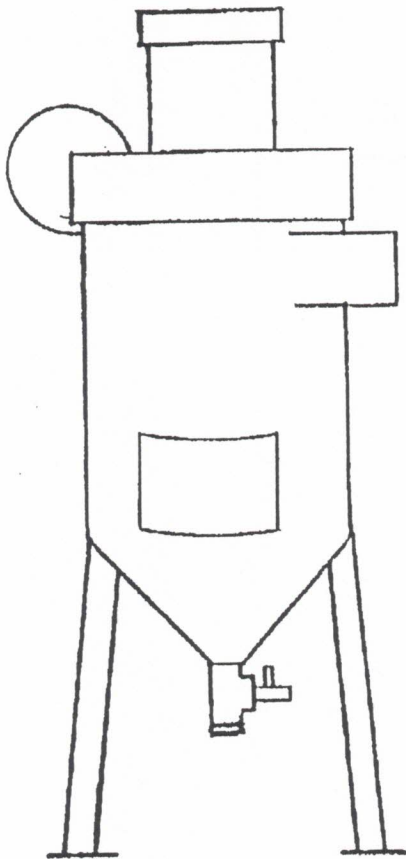
Automatic basket
installation on
cabinets with
dust collectors
only (pages 1-10)

BP DUST COLLECTOR



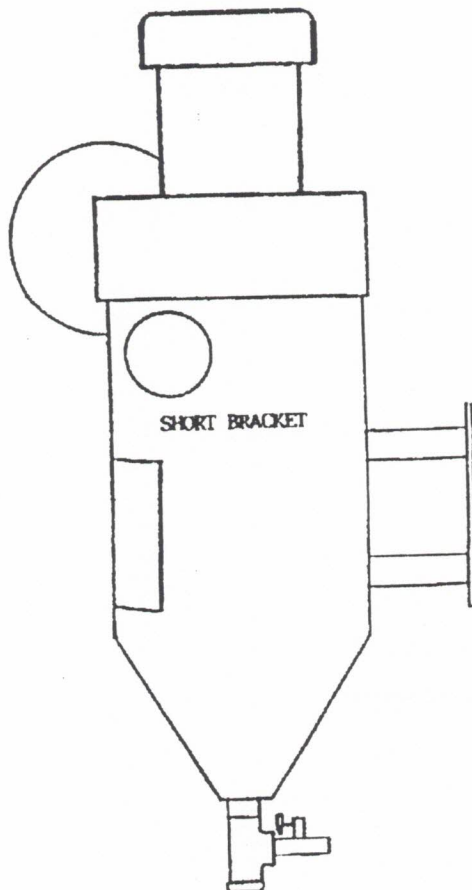
CDB DUST COLLECTOR



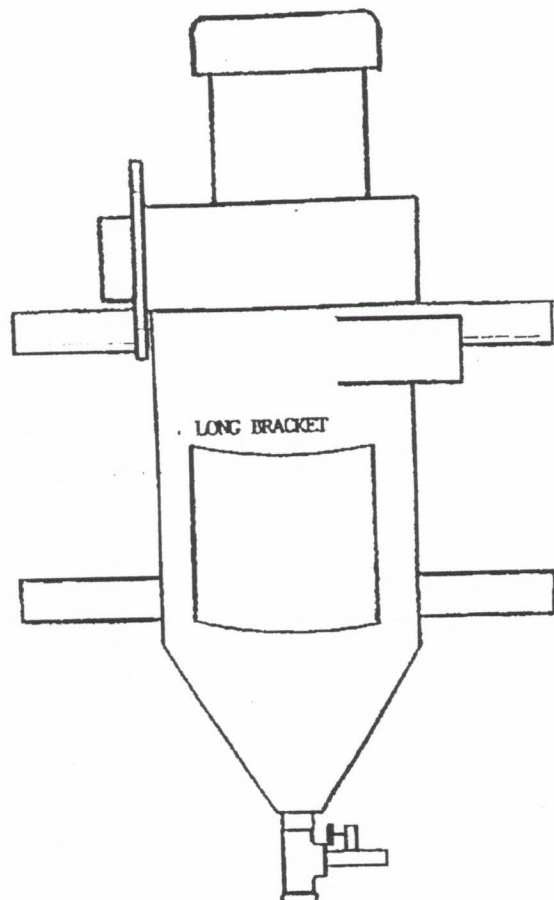


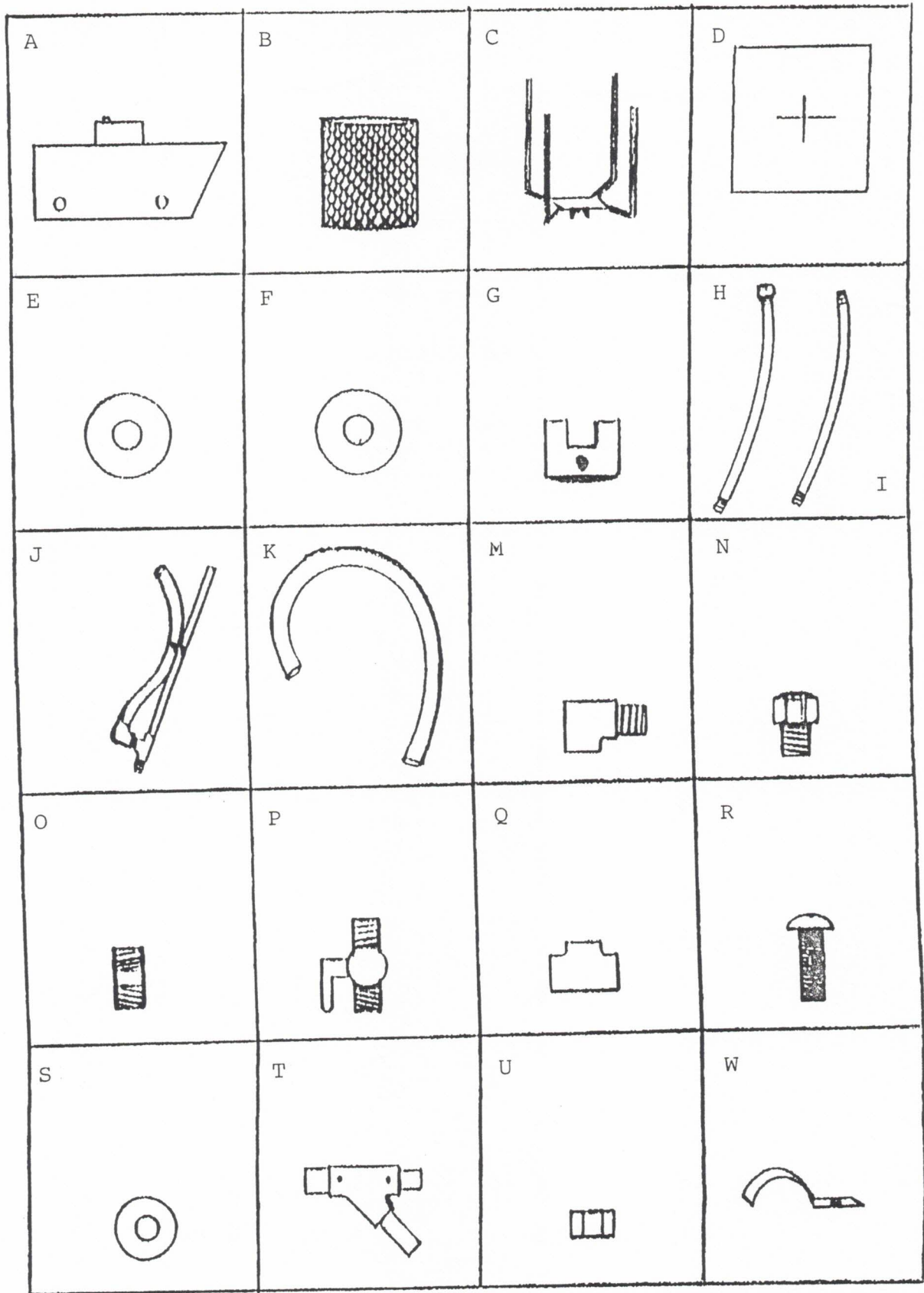
IMPORTANT - If your dry-blast cabinet utilizes an abrasive separator like one of these shown, turn to page 11 otherwise, begin on next page.

SPLIT LEVEL TYPE



NON-SPLIT LEVEL TYPE



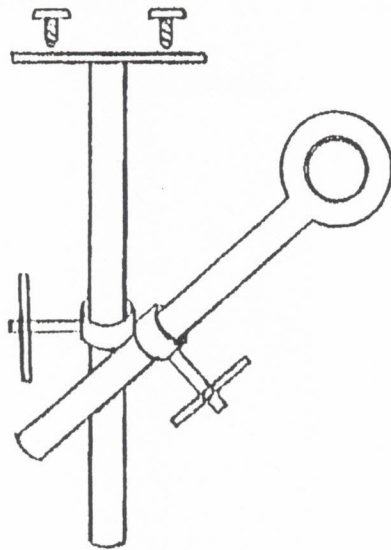


TRINCO AUTOMATIC BASKET ASSEMBLY

8 X 8, 8 X 12, or 12 X 12

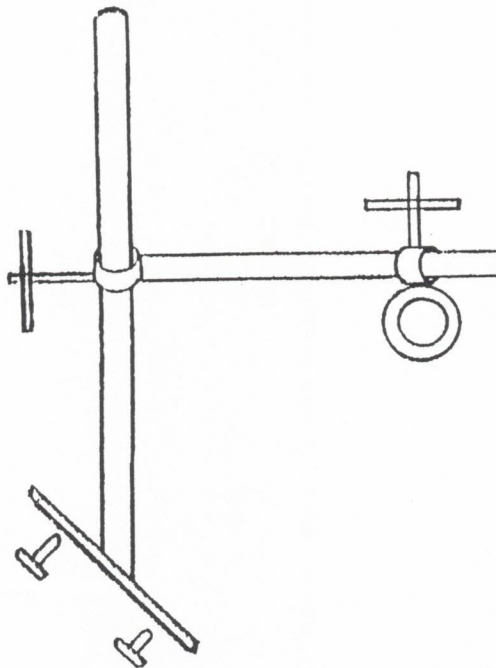
Always check to be sure that all parts and equipment have been received. If shortages occur, please notify TRINCO as soon as possible.

<u>P A R T</u>	<u>QUANTITY</u>
A. Motor Housing Includes motor switch, cord	1
B. Plastisol Basket 8x8, 8x12 or 12x12	1
C. Basket Spider 8x8 or 8x12	1
D. Gasket Square, 4 In. X 4 In.	1
E. Rubber Washer, 5/8 I.D.	3
F. Steel Washer, 5/8 I.D.	2
G. FC - 20, Lovejoy Coupling	1
H. Green Hose	1
I. Black Hose	1
J. Siphon Tube	1
K. Clear PVH Media Hose	1
L. Gun Mounting Bracket (Hanging Type)	1
M. 1/4 Street Elbows	2
N. 1/4 Adapter	1
O. 1/4 Nipple	1
P. 1/4 Shut off Valve	1
Q. 3/8 Brass Tee	1
R. 1/4 X 20 X 3/4 PHR Bolts	4
S. Small Washers, 3/8 I.D.	8
T. Gun Assembly & Nozzle	1
U. 1/4 X 20 HEX Nuts	4
V. Gun Bracket Pivot Type Used on Split Levels	1
W. Clamp	1



L- GUN BRACKET HANGING TYPE

V- GUN BRACKET PIVOT TYPE



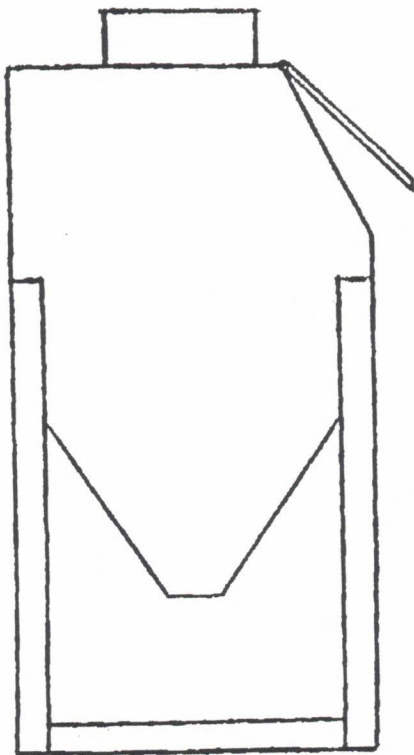
TRINCO AUTOMATIC BASKET ASSEMBLY

Once you have located all parts and equipment, decide where you would like to mount the auto-basket assembly.

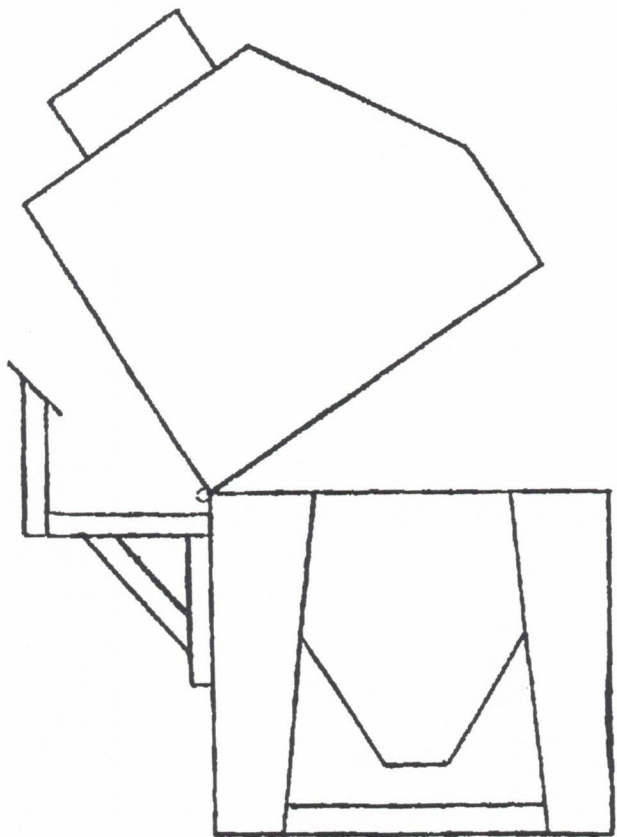
There are two basic types of auto-baskets.

Straight bracket- used mainly on split level machines and mounted onto the hopper portion of machine.

Angle bracket- used on standard non-split machines and mounted to the back or side of the machine.



NON-SPLIT LEVEL



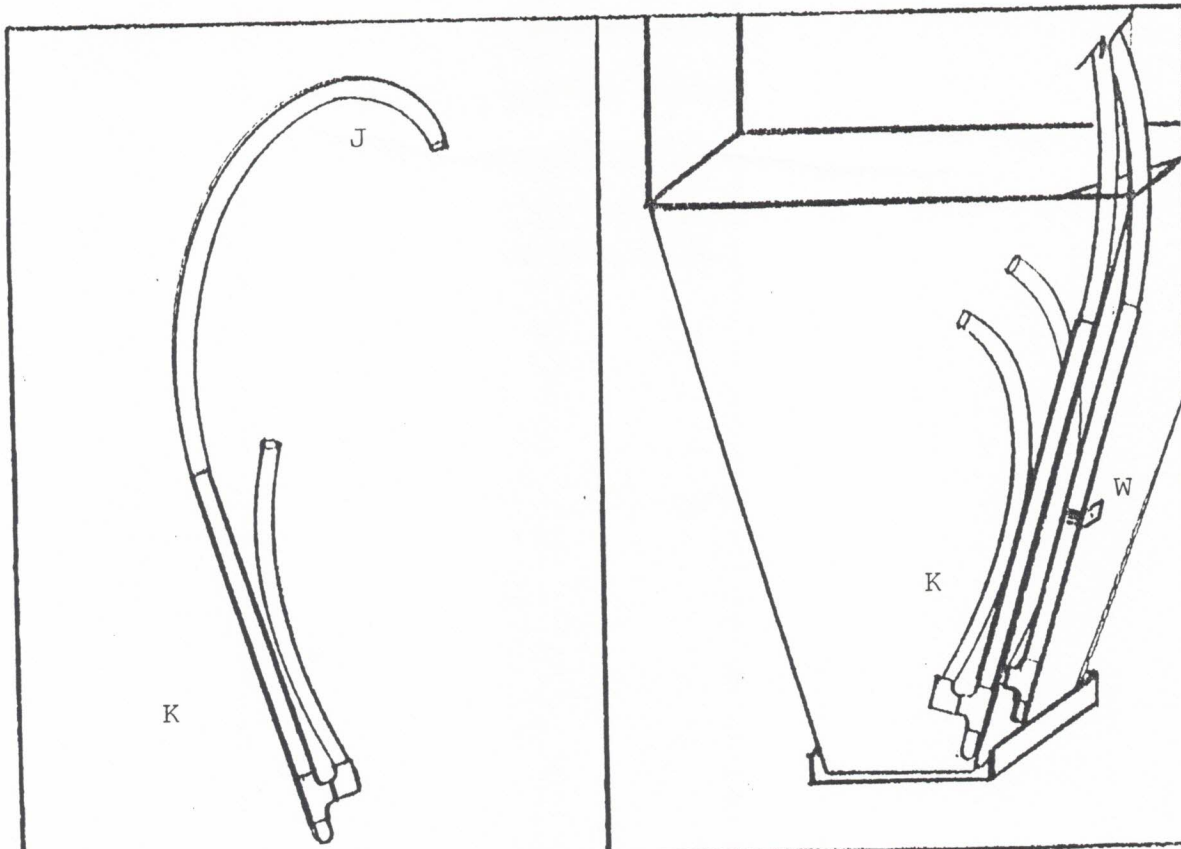
SPLIT LEVEL

TRINCO AUTOMATIC BASKET ASSEMBLY (Continued)

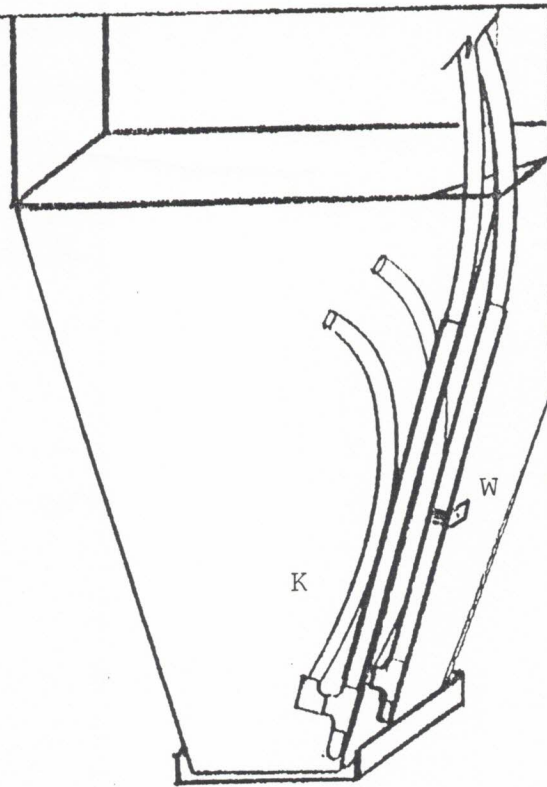
All auto-basket assemblies come equipped with a gun system. If you wish to add the second gun system, follow steps #1 thru #4. If you decide to use your existing gun, start with step #5.

- Step #1: Attach PVH hose (J) to siphon tube (K).
- Step #2: Remove the floor screen(s) and insert the siphon tube (K) next to the existing siphon tube and secure with c-clamp (W).
- Step #3: Attach the green hose (H) to the free air side of your foot control with the brass tee (Q).
- Step #4: Drill a 5/8 inch hole on the hopper of machine.
- Step #5: Attach the black and green air line hoses with brass fittings and washers.
- Step #6: For non-split level machine (see pg. 4) follow step 6A. For split-level machine (see pg. 4) follow step 6B-6D.
 - (A) Measure 10 inches over from right corner and 5 inches up from angle bend. Drill a 7/8 inch hole for shaft to enter machine.
 - (B) Measure 12 inches from any corner and 3 inches down from angle bend. Drill a 7/8 inch hole for shaft to enter machine.
 - (C) Remove screen and expanded steel floor from cabinet. Saw through and remove two bars to allow for basket installation (NOTE: Three bars may need removal for 12x12 baskets).
 - (D) Cut off enough screen and floor to allow for basket installation.
- Step #7: Fit shaft of motor housing (A) into 7/8 inch hole and mark the four holes to fasten housing. Drill holes 1/4 inch and attach housing with nuts (U), bolts (R), and washers (S).
- Step #8: With housing firmly bolted in place, slip one rubber washer (E) over shaft and slide to wall of machine and secure in place with gasket square (D). Slide coupling (G) onto end of shaft and secure with allen wrench.
- Step #9: Attach spider (C) and basket (B) to shaft and secure with allen wrench.
- Step #10: Attach hanging bracket (L) from the top of machine, for non-split level machine, or pivot bracket (V) from the hopper, for split level machine.

NOTE: When ordering auto-baskets, please specify model number of sandblasting system.



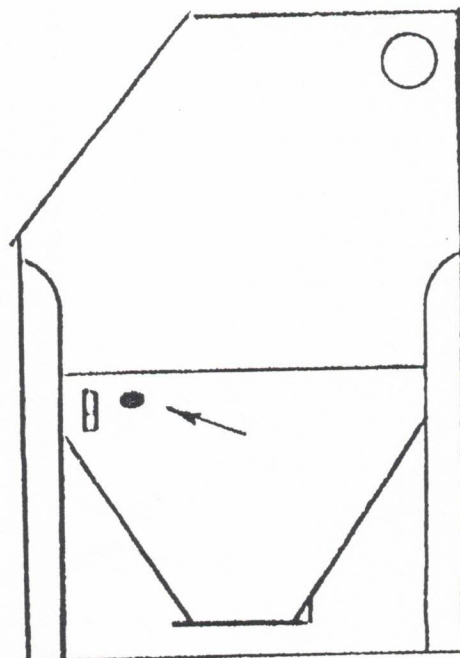
STEP #1



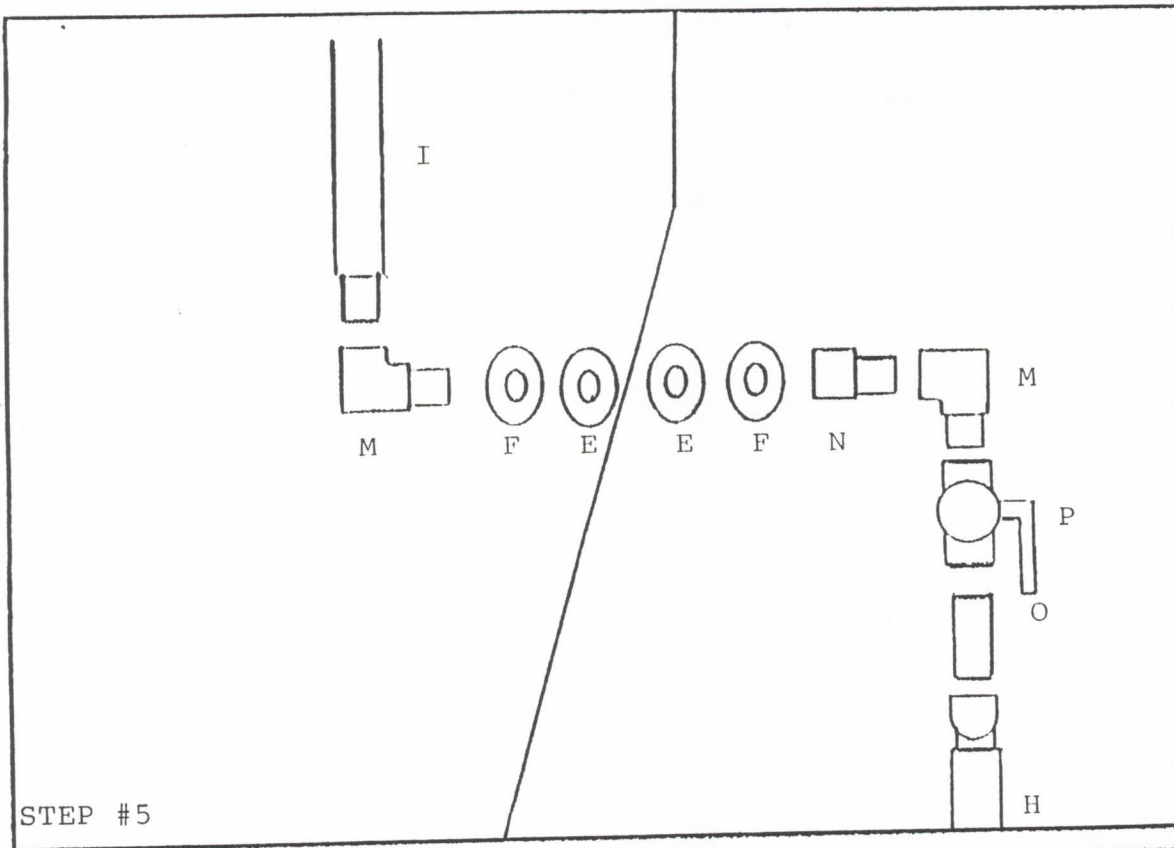
STEP #2



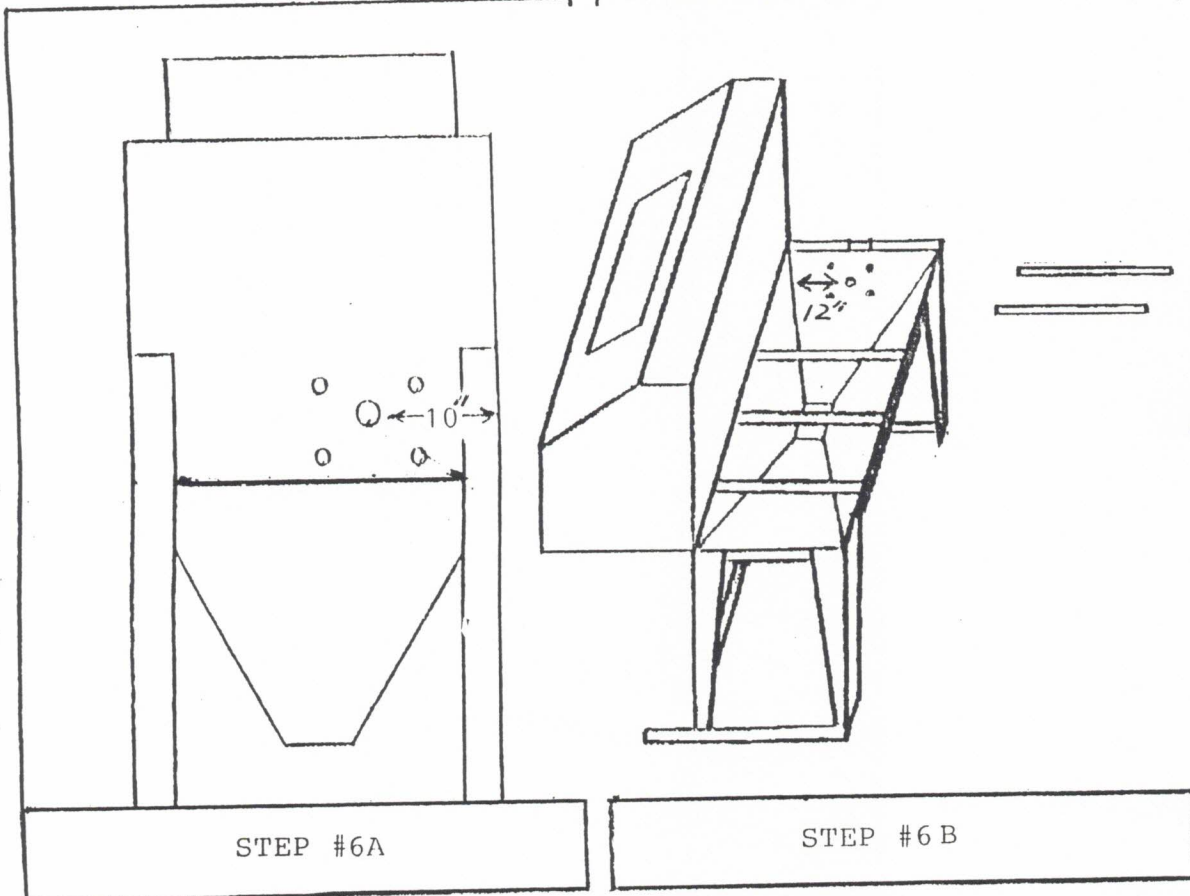
STEP #3



STEP #4

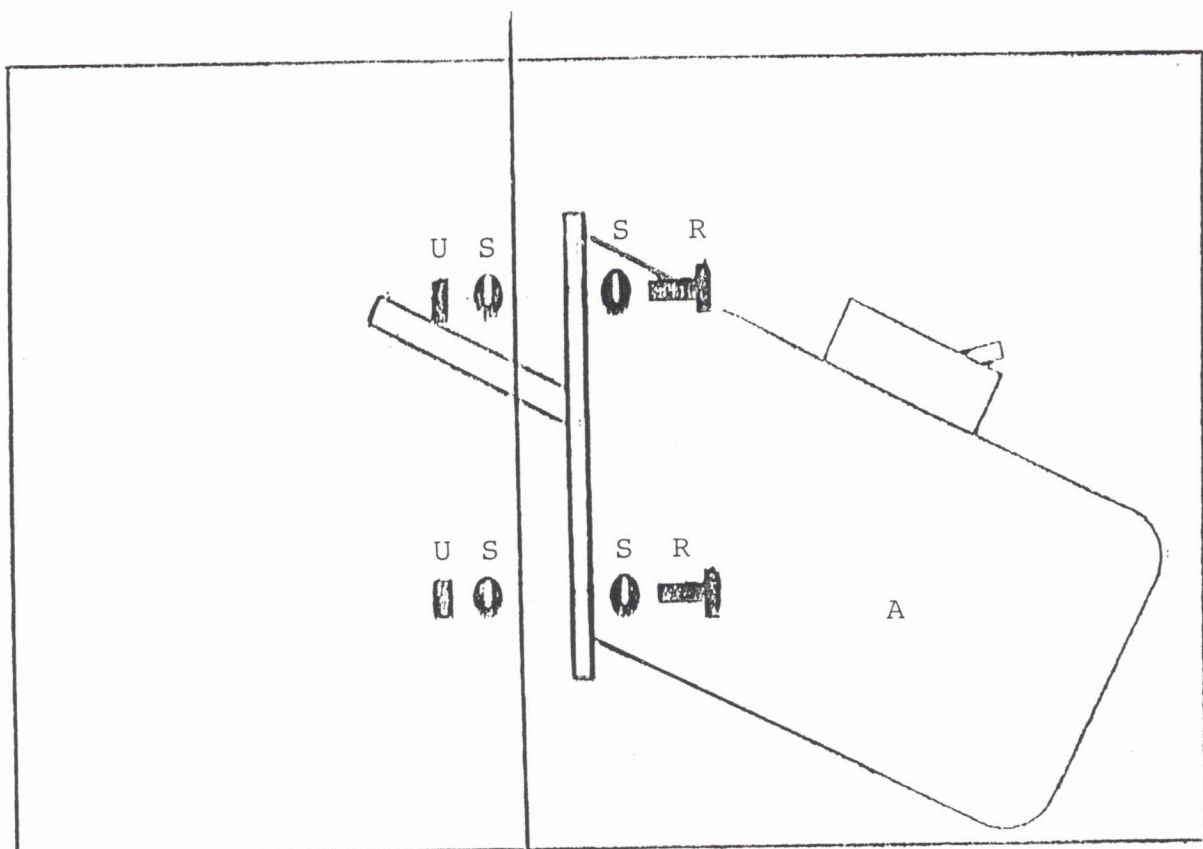


STEP #5

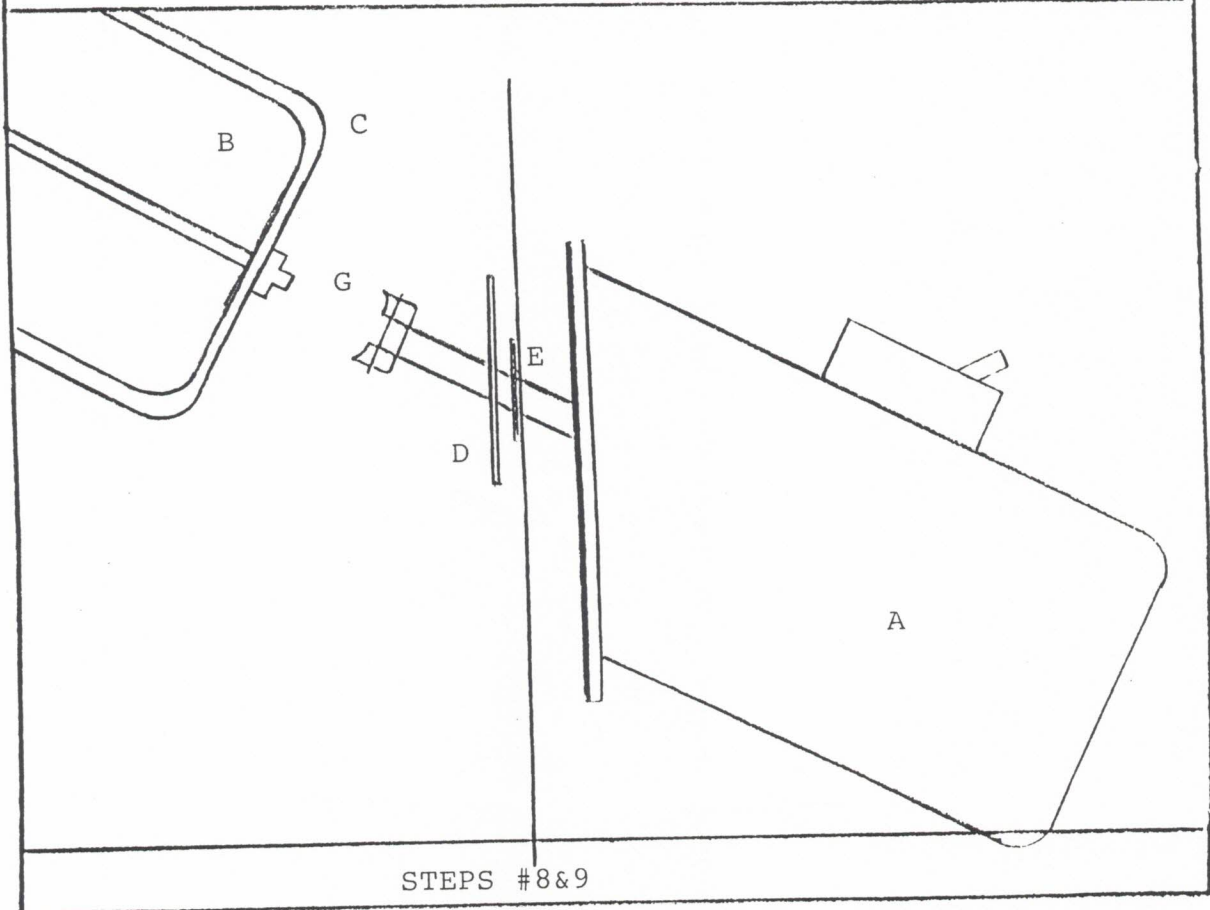


STEP #6A

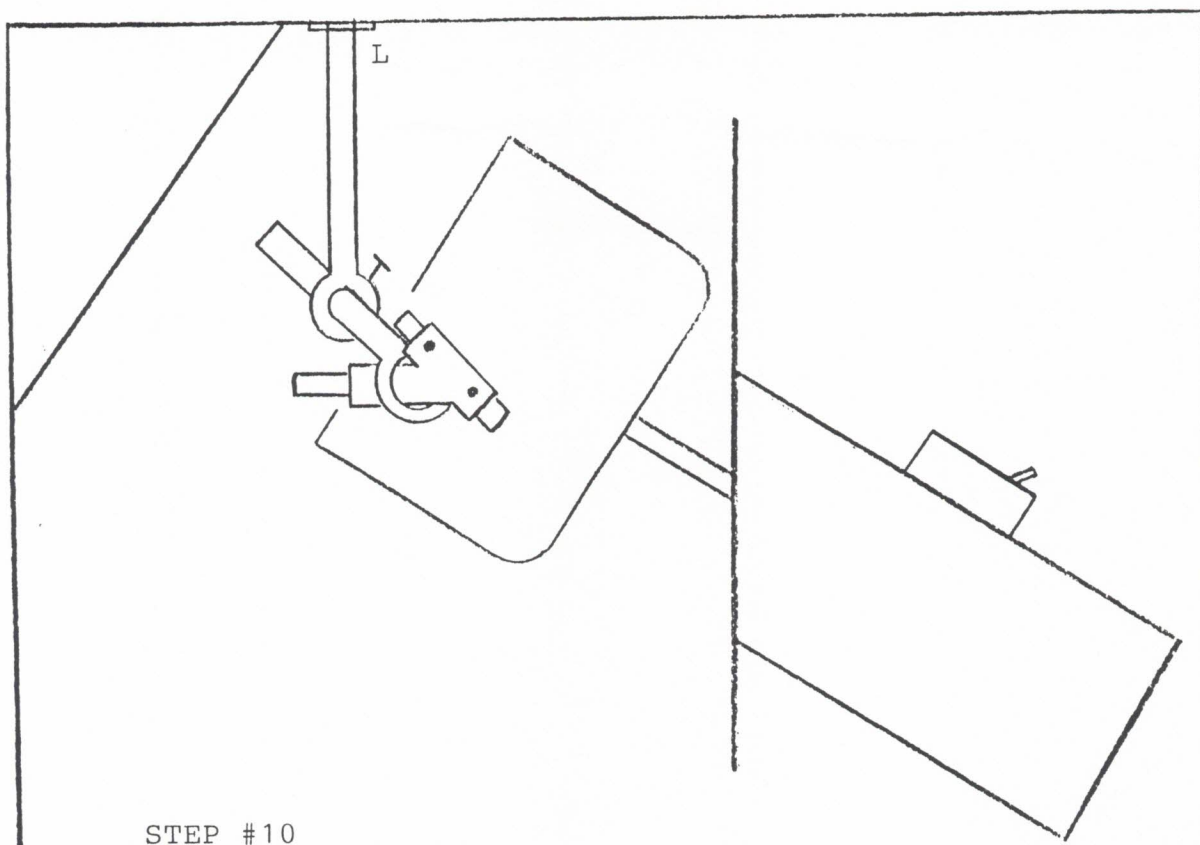
STEP #6B



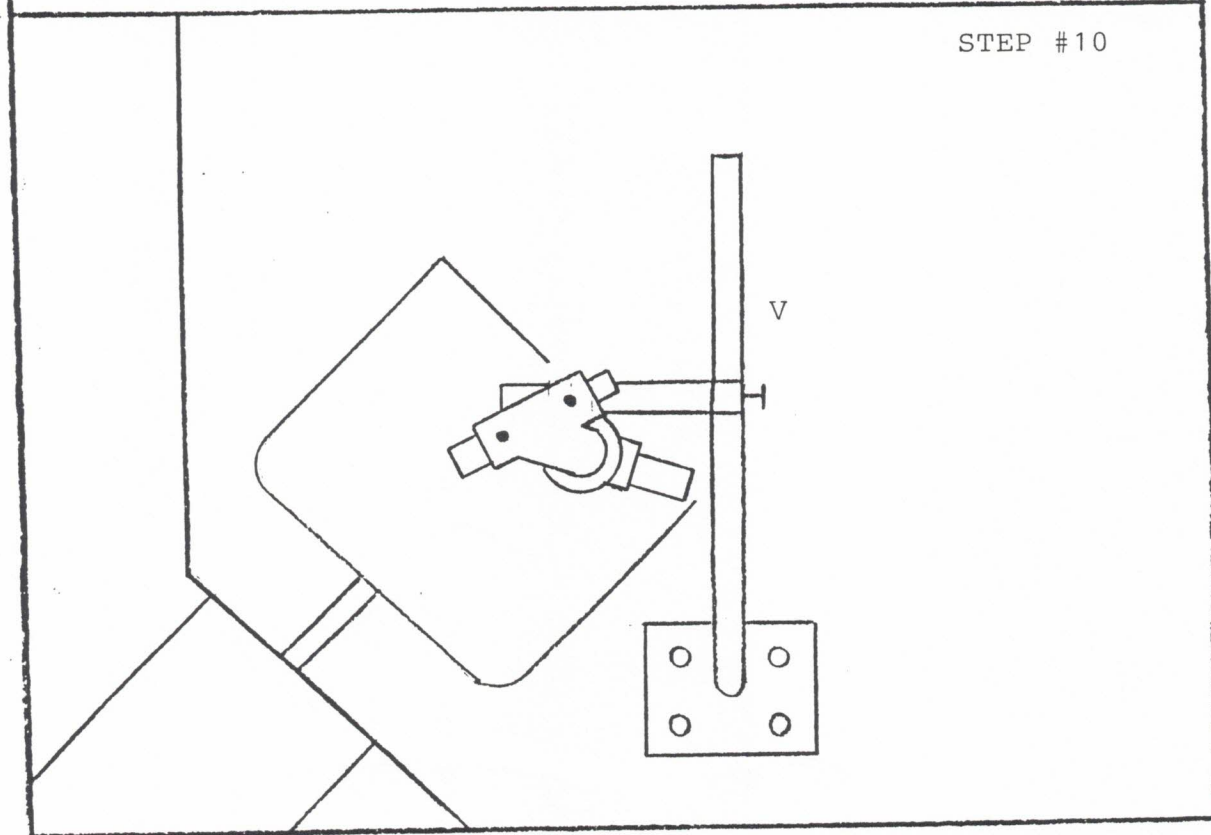
STEP #7



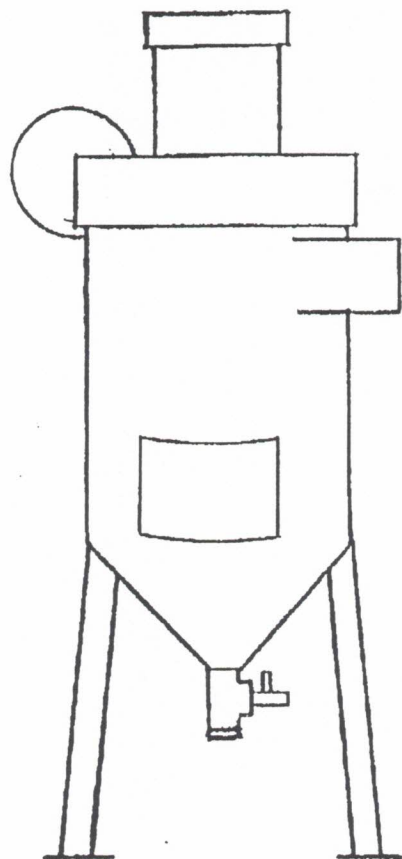
STEPS #8&9



STEP #10

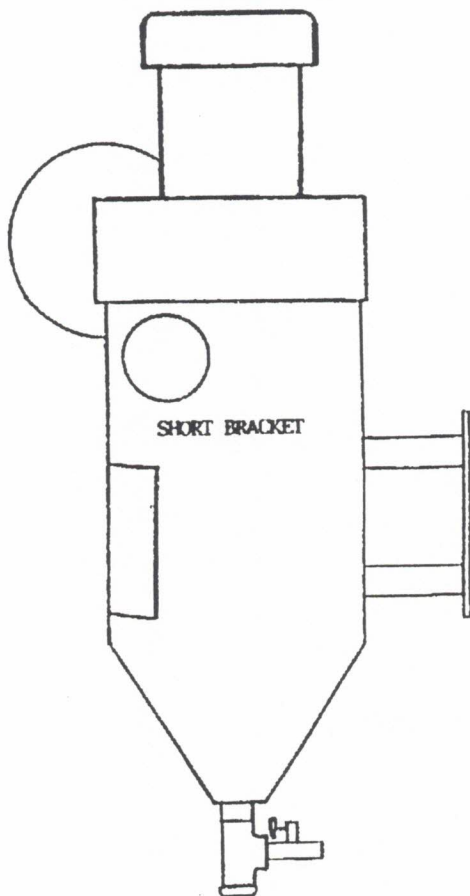


STEP #10

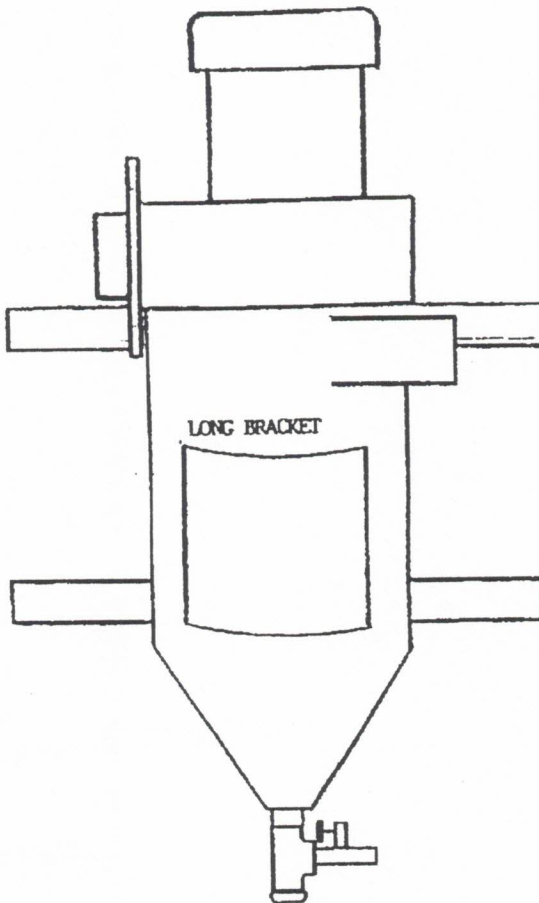


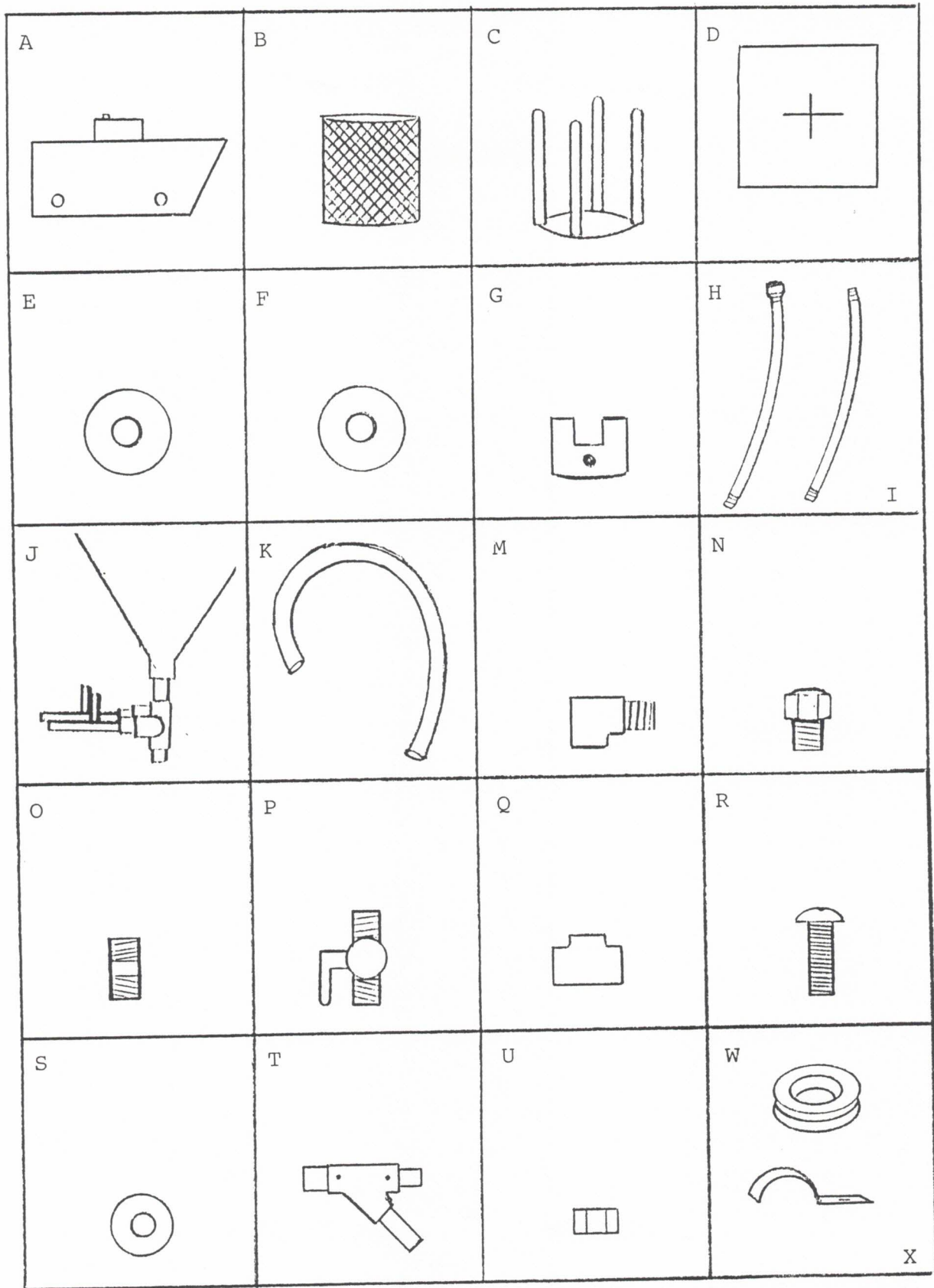
Automatic basket installation
on cabinets with abrasive
separators (pages 11-22)

SPLIT LEVEL TYPE



NON-SPLIT LEVEL TYPE



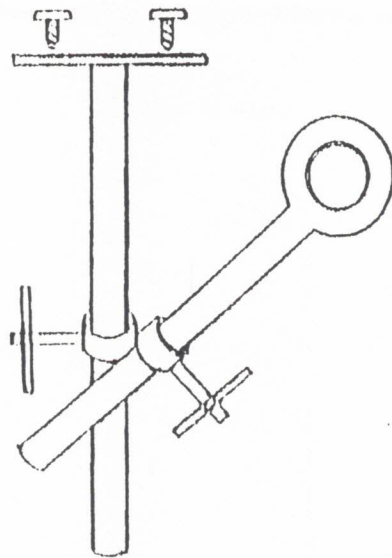


TRINCO AUTOMATIC BASKET ASSEMBLY.

8 X 8, 8 X 12, or 12 X 12

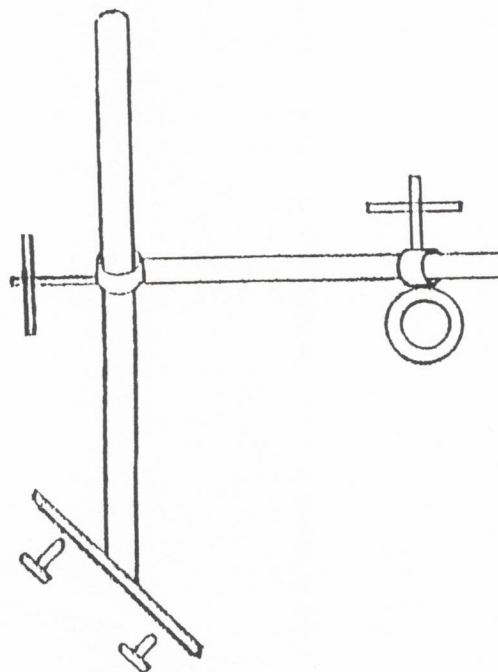
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<u>P A R T</u>		<u>QUANTITY</u>
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B.	Plastisol Basket 8x8, 8x12 or 12x12	1
C.	Basket Spider 8x8 or 8x12	1
D.	Gasket Square, 4 In. X 4 In.	1
E.	Rubber Washer, 5/8 I.D.	3
F.	Steel Washer, 5/8 I.D.	2
G.	FC - 20, Lovejoy Coupling	1
H.	Green Hose	1
I.	Black Hose	1
J.	Double Metering Valve	1
K.	Clear PVH Media Hose	1
L.	Gun Mounting Bracket (Hanging Type)	1
M.	1/4 Street Elbows	2
N.	1/4 Adapter	1
O.	1/4 Nipple	1
P.	1/4 Shut off Valve	1
Q.	3/8 Brass Tee	1
R.	1/4 X 20 X 3/4 PHR Bolts	4
S.	Small Washers, 3/8 I.D.	8
T.	Gun Assembly & Nozzle	1
U.	1/4 X 20 HEX Nuts	4
V.	Gun Bracket Pivot Type Used on Split Levels	1
W.	Grommet	1
X.	Clamp	



L- GUN BRACKET HANGING TYPE

V- GUN BRACKET PIVOT TYPE



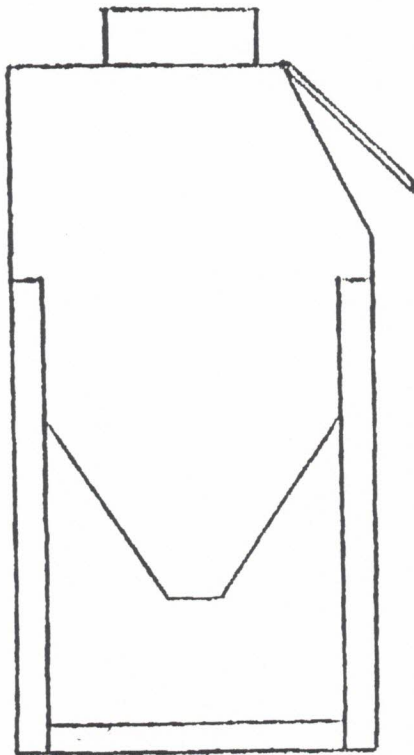
TRINCO AUTOMATIC BASKET ASSEMBLY

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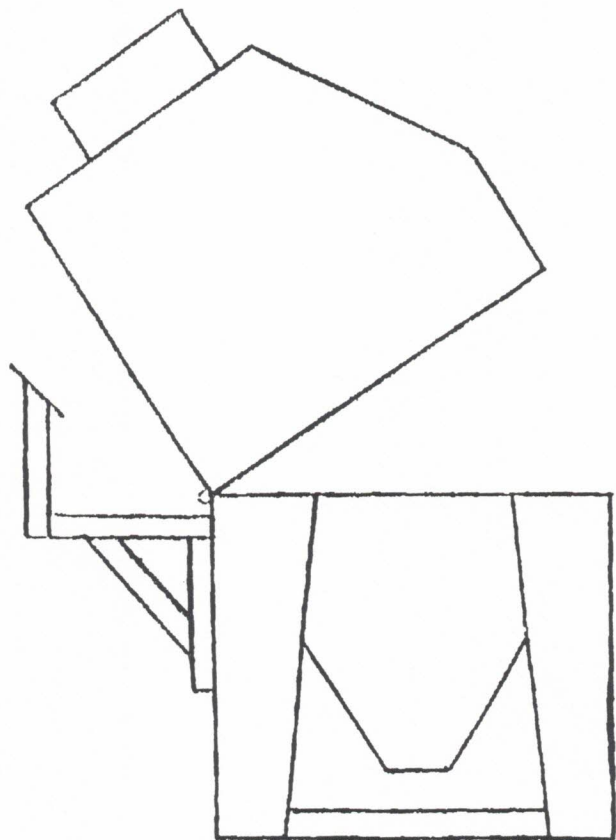
There are two basic types of auto-baskets.

Straight bracket- used mainly on split level machines and mounted onto the hopper portion of machine.

Angle bracket- used on standard non-split machines and mounted to the back or side of the machine.



NON-SPLIT LEVEL



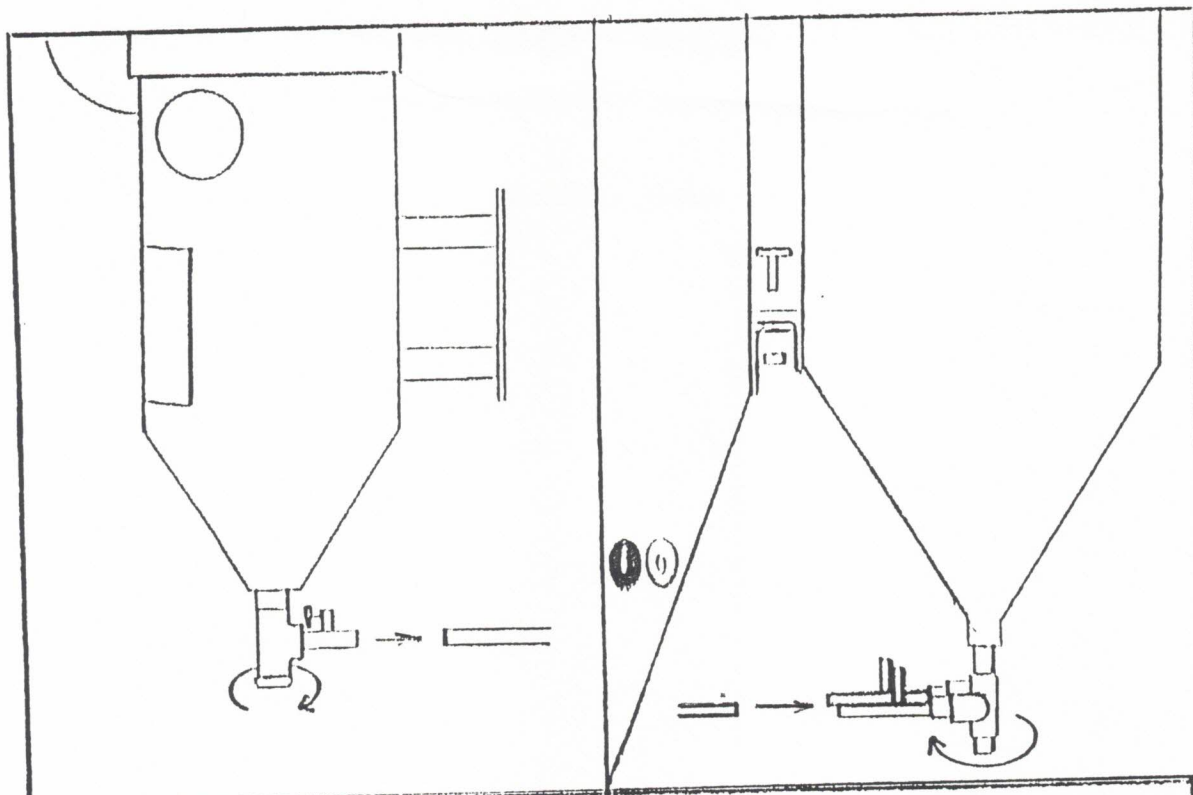
SPLIT LEVEL

TRINCO AUTOMATIC BASKET ASSEMBLY (Continued)

All auto basket assemblies come equipped with a gun system. If you wish to add the second gun system, follow steps #1 thru #4. If you decide to use your existing gun, start with step #5.

- Step #1: Pull PVH hose off of metering valve. Unthread metering valve from abrasive separator.
- Step #2: Thread on double metering valve (J) and re-attach PVH hose.
- Step #3: Attach the green hose (H) to the free air side of your foot control with the brass tee (Q).
- Step #4: Drill a 5/8 inch hole in the hopper of machine.
- Step #5: Attach the black and green air line hoses with the brass fittings and washers.
- Step #6: For non-split level machine (see pg. 4) follow step 6A. For split-level machine (see pg. 4) follow step 6B-6D.
- (A) Measure 10 inches over from right corner and 5 inches up from angle bend. Drill a 7/8 inch hole for shaft to enter machine.
 - (B) Measure 12 inches from any corner and 3 inches down from angle bend. Drill a 7/8 inch hole for shaft to enter machine.
 - (C) Remove screen and expanded steel floor from cabinet. Saw through and remove two bars to allow for basket installation (NOTE: Three bars may need removal for 12x12 baskets).
 - (D) Cut off enough screen and floor to allow for basket installation.
- Step #7: Drill a 1 1/4 inch hole for PVH hose in hopper of cabinet near existing PVH hose. Install rubber grommet (W) in hole. (NOTE: May be in side or back wall of hopper depending on model of cabinet).
- Step #8: Slide one end of PVH hose (K) over double metering valve (J). Slide other end of PVH hose through rubber grommet until no sags are left in hose. Let hose lay on bottom of cabinet until step #12.
- Step #9: Fit shaft of motor housing (A) into 7/8 inch hole and mark the four holes to fasten housing. Drill holes 1/4 inch and attach housing with nuts (U), bolts (R), and washers (S).
- Step #10: With housing firmly bolted in place, slip one rubber washer (E) over shaft and slide to wall of machine and secure in place with gasket square (D). Slide coupling (G) onto end of shaft and secure with allen wrench.
- Step #11: Attach spider (C) and basket (B) to shaft and secure with allen wrench.
- Step #12: Attach hanging bracket (L) from the top of machine, for non-split level machine, or pivot bracket (V) from the hopper, for split-level machine. Install gun on bracket and attach PVH hose from bottom of cabinet to gun (Installed in step #8).

NOTE: When ordering automatic basket, please specify model number of sandblast system.

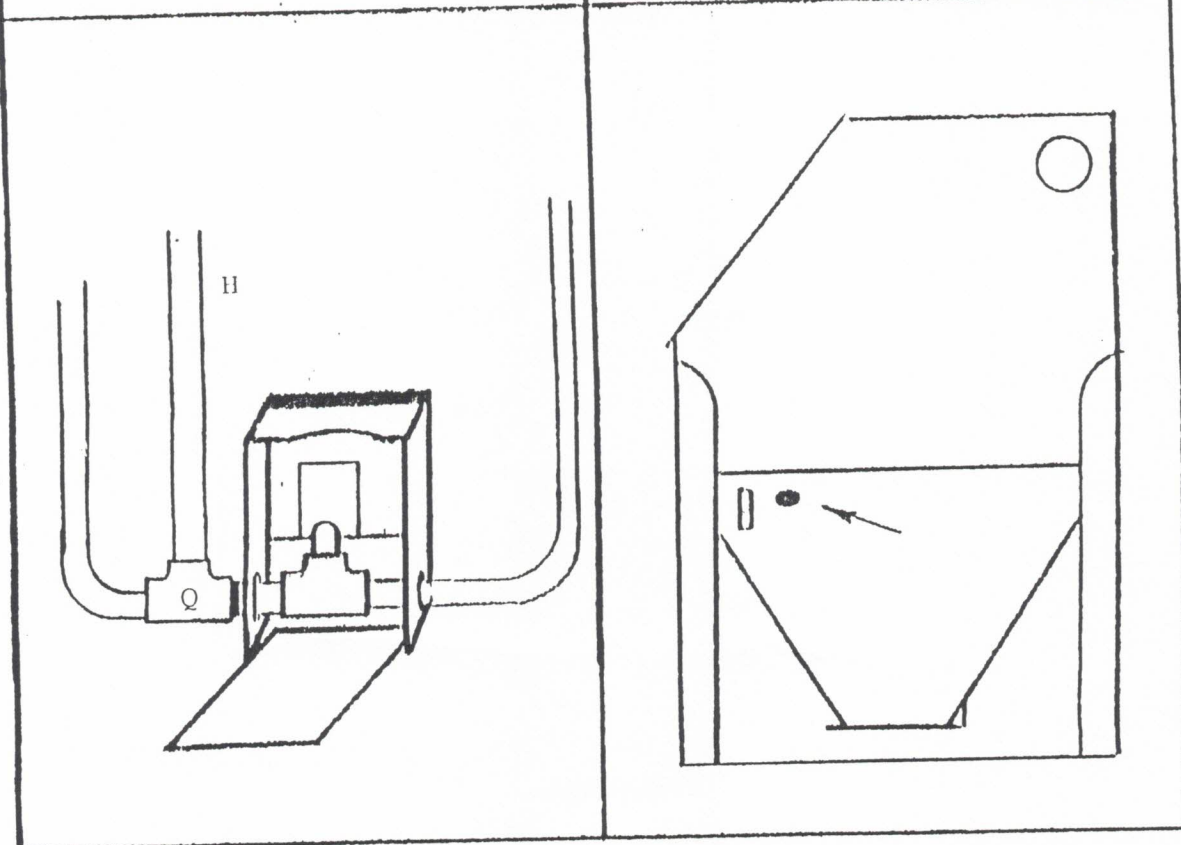


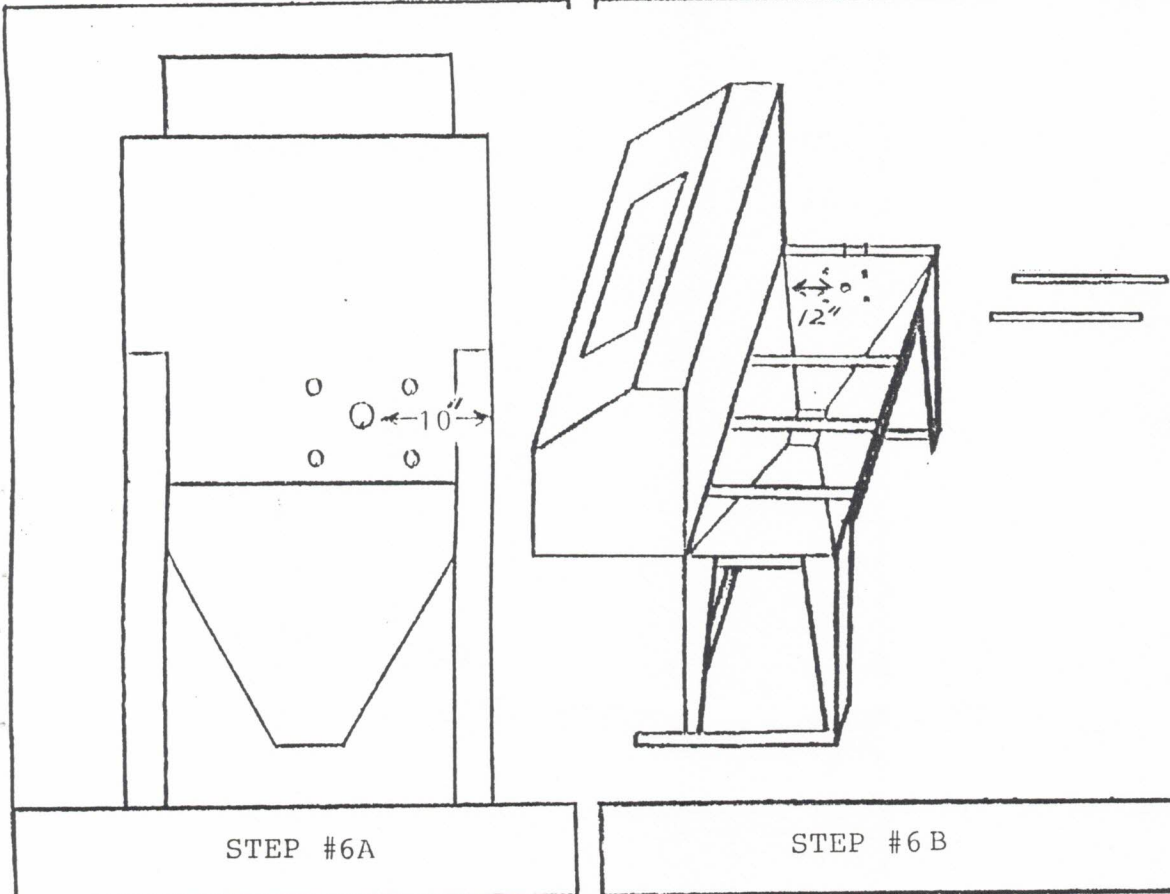
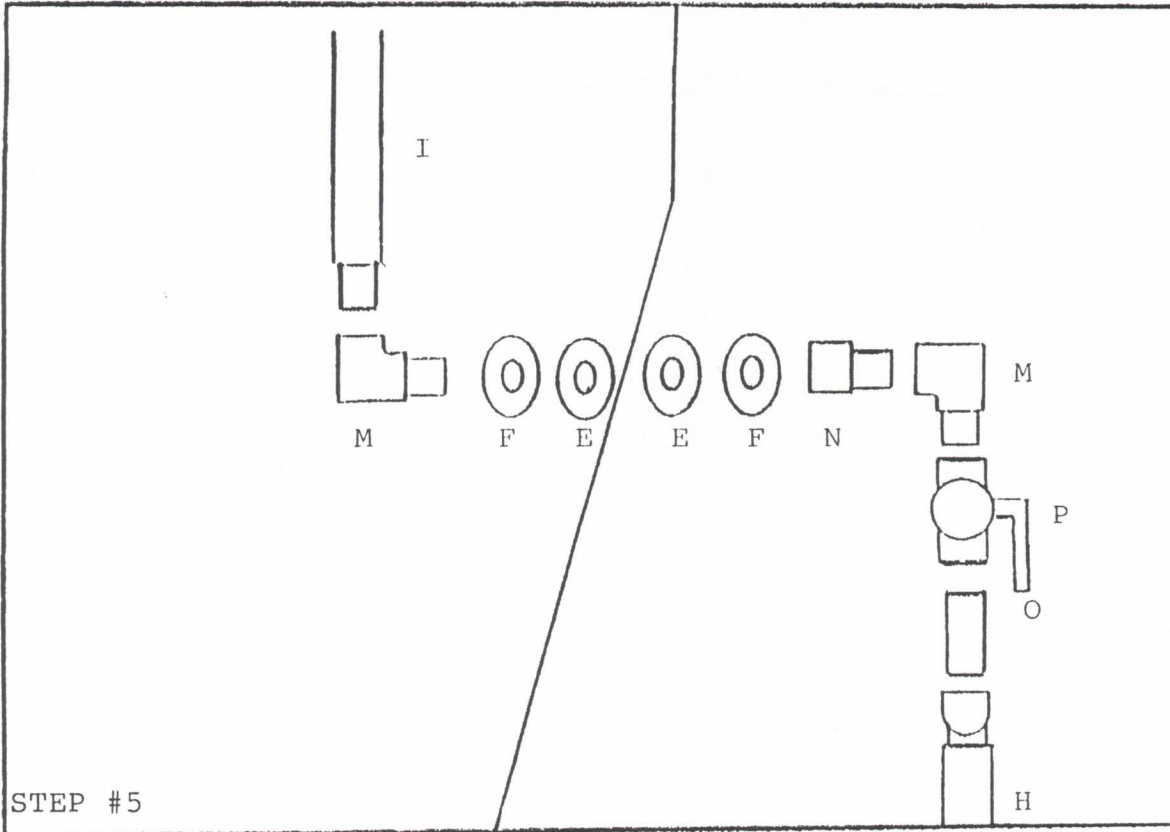
STEP #1

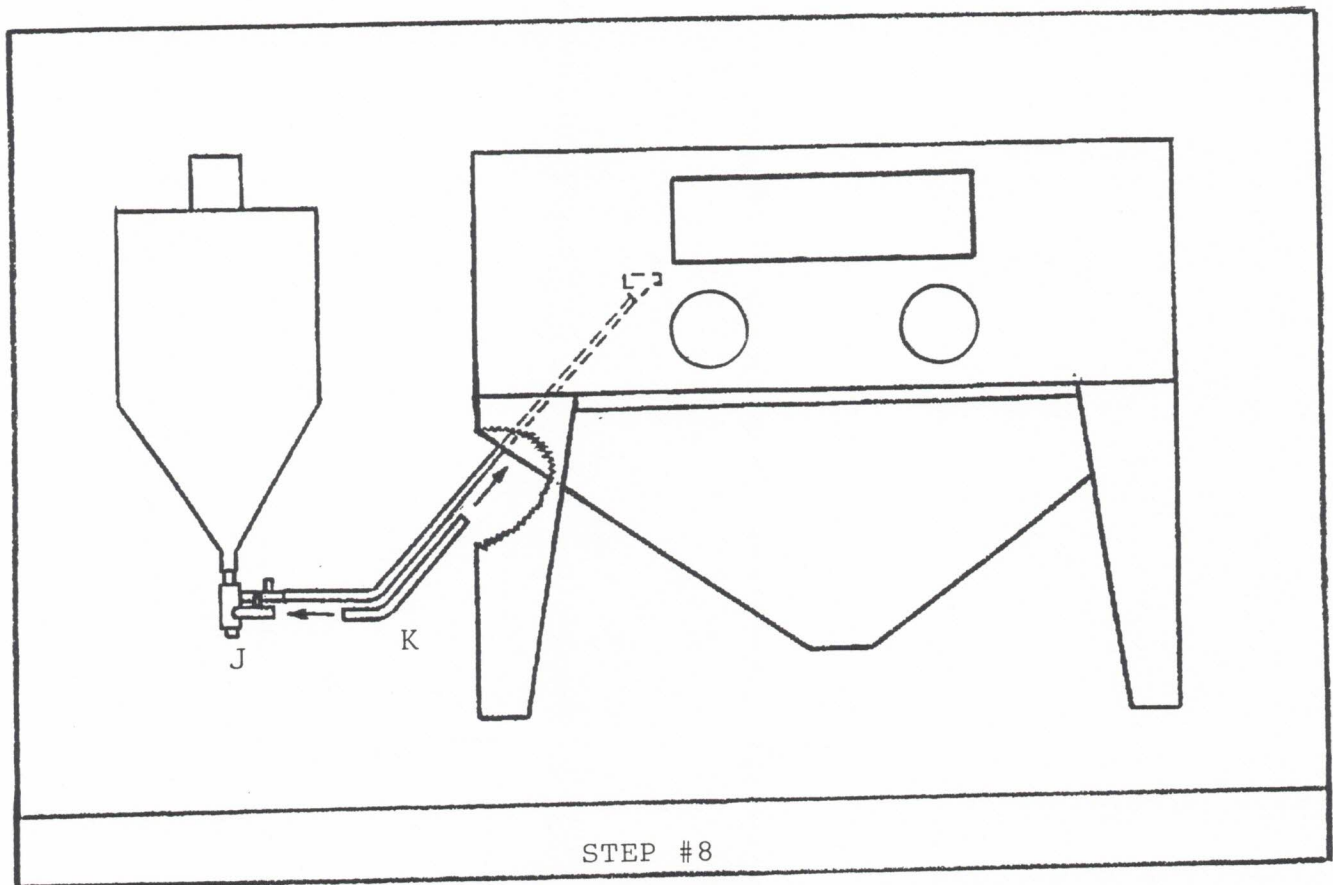
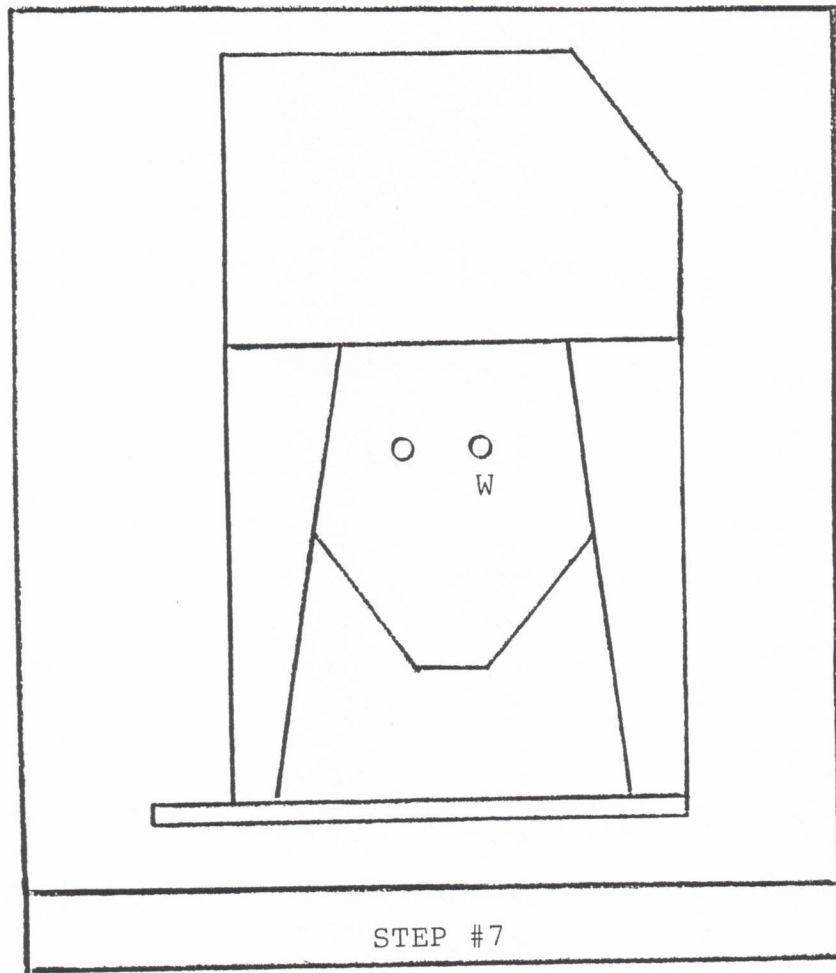
STEP #2

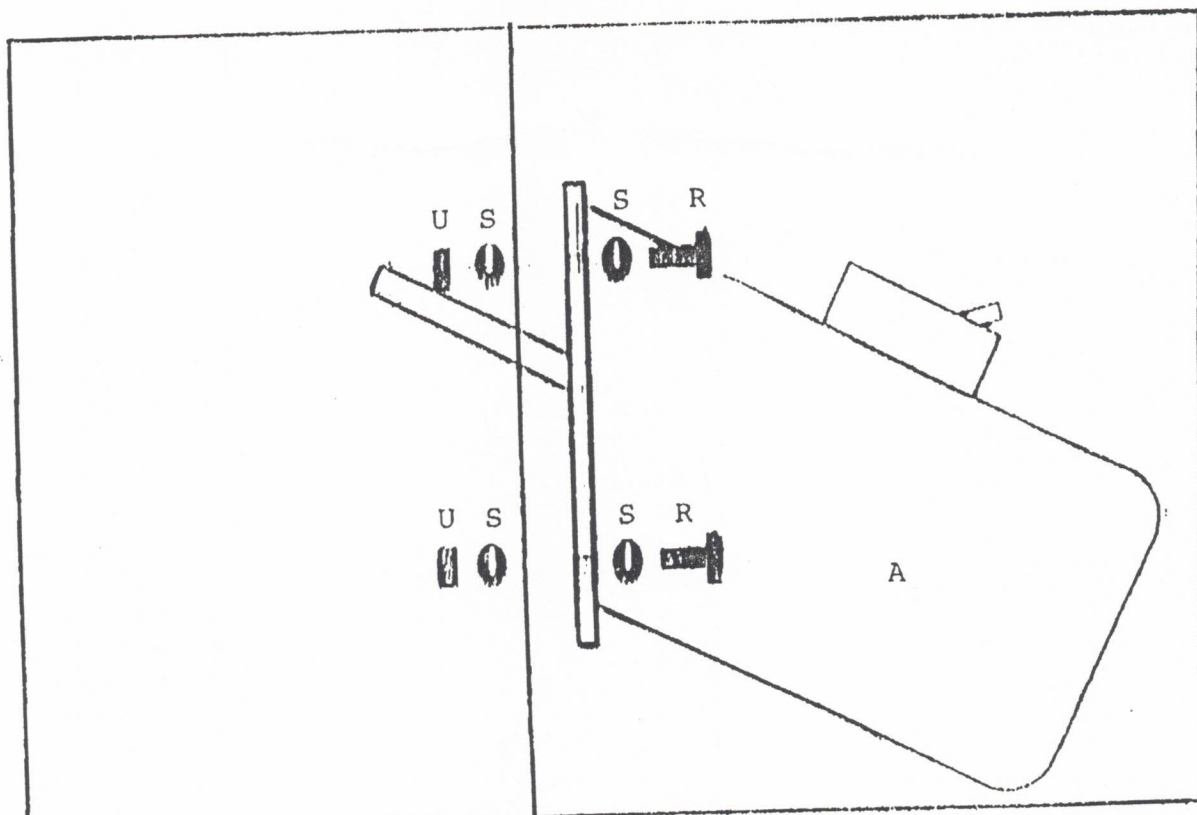
STEP #3

STEP #4

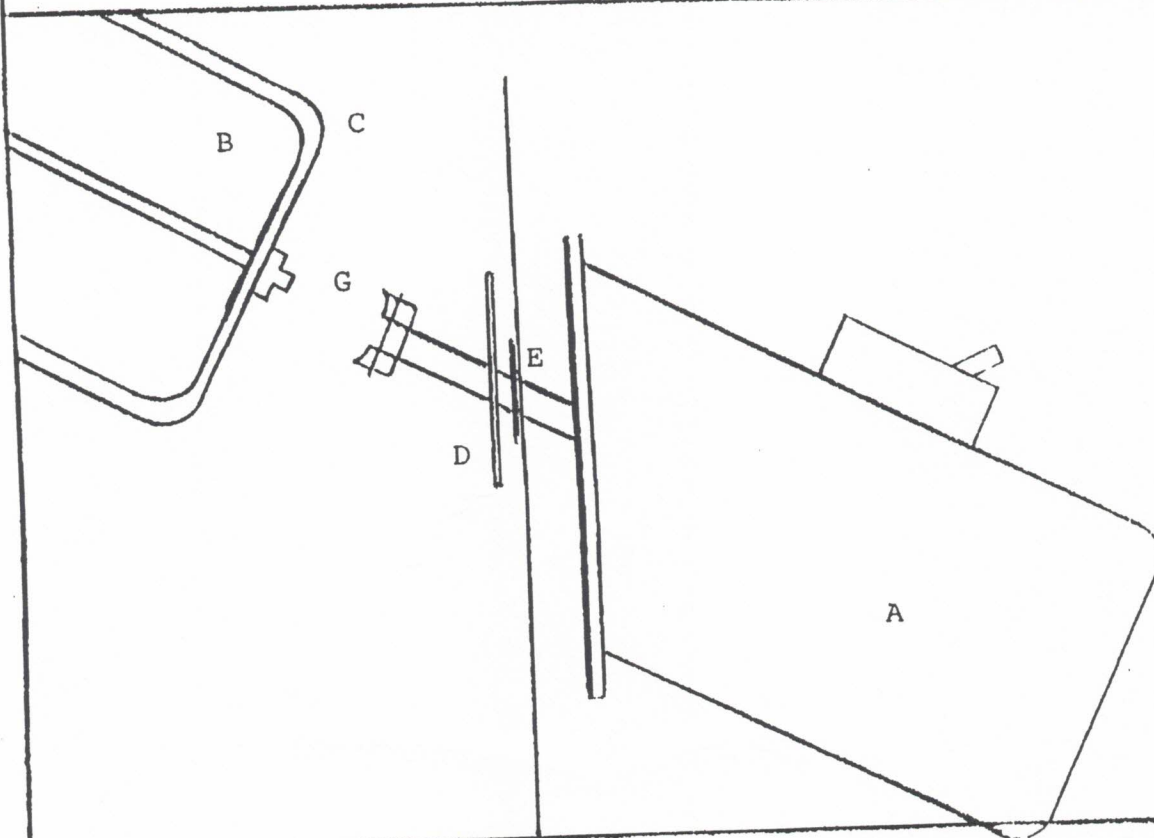




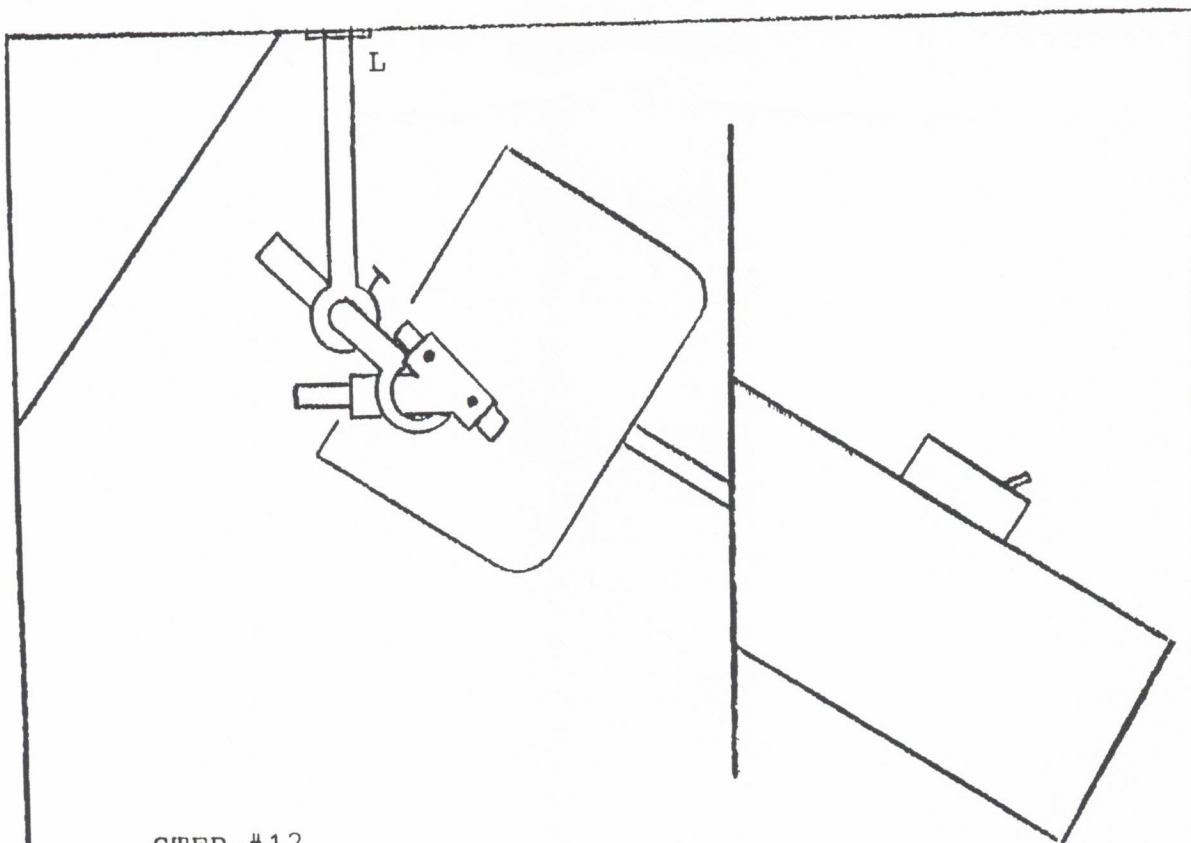




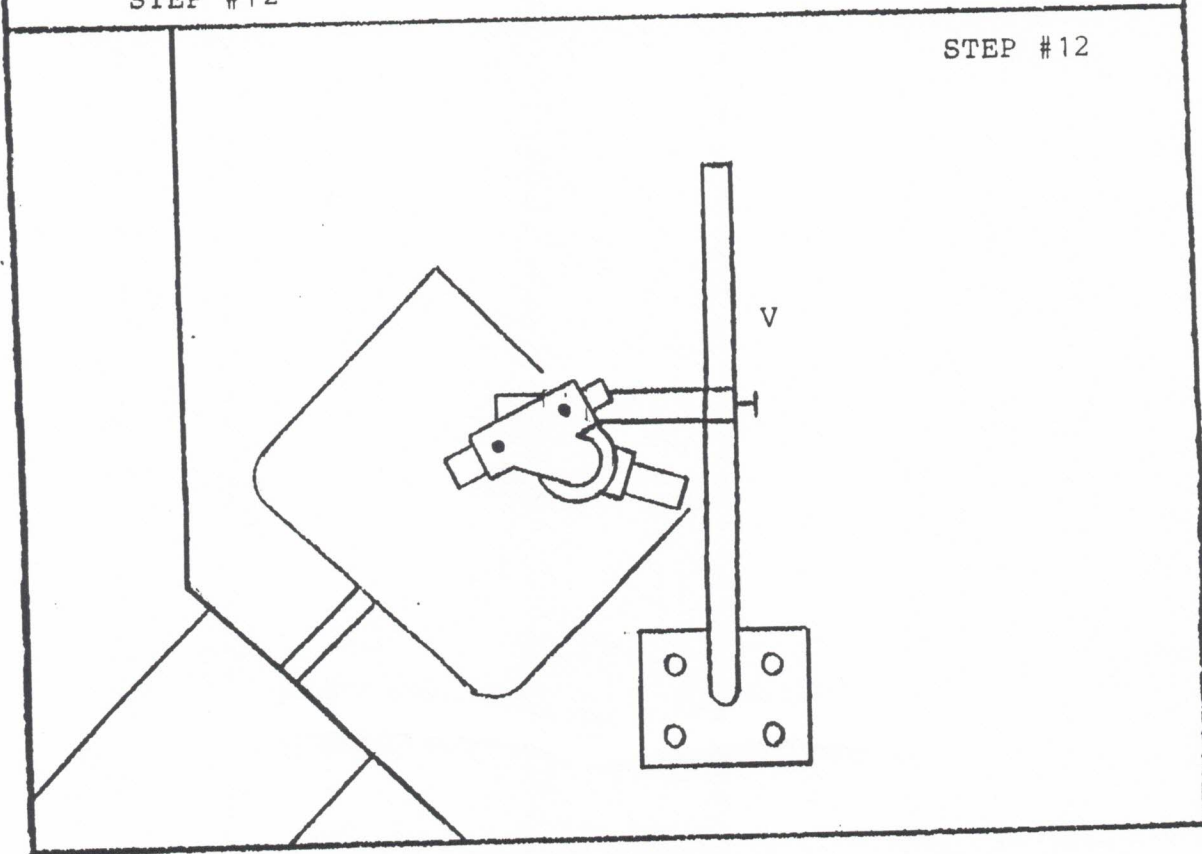
STEP #9



STEPS #10 & 11



STEP #12



STEP #12

**GENERAL PARTS LIST****Phone (586)296-5900****ACCESSORIES**

	Part No.
Basket, Plastisol, 8" x 8"	2-00002
Basket, Plastisol, 8" x 12" *8" deep, 12" dia*	2-00003
Basket, Plastisol, 12" x 12" *opening 1/2"	2-00004
Spider, 8" x 8" Basket	4-00081
Spider, 8" x 12" Basket	4-00082
Spider, 12" x 12" Basket	4-00083
Blow-Off Gun - Retro-Fit	2-00055

GUNS, NOZZLES, AND AIR JETS

Air Jet Assembly, G-100 Gun, 12 CFM	1/8" I.D.	2-00050
Air Jet Assembly, G-100 Gun, 6 CFM		2-00130
Air Jet Assembly, G-34-L Gun, 12 CFM	1/8" I.D.	2-00051
Air Jet Assembly, G-34-L Gun, 25 CFM	5/32" I.D.	2-00052
Air Jet Assembly, G-34-L Gun, 45 CFM	7/32" I.D.	2-00132
Gun, Incl. Air Jet Less Nozzle, 9/16" I.D. 12 CFM		2-00060
Gun, Incl. Air Jet Less Nozzle, 9/16" I.D. 6 CFM		2-00133
Gun, Incl. Air Jet Less Nozzle, 3/4" I.D. 25 CFM		2-00061
Gun, Incl. Air Jet Less Nozzle, 3/4" I.D. 12 CFM		2-00134
Gun, Incl. Air Jet Less Nozzle, 3/4" I.D. 45 CFM		2-00135
Nozzle, Carbide, 9/16" O.D. (For G-100 Gun, 6 or 12 CFM)	1/4" I.D.	2-00070
Nozzle, Carbide, 3/4" O.D. (For G-34-L Gun, 12 or 25 CFM)	5/16" I.D.	2-00071
Nozzle, Carbide, 3/4" O.D. (For 45 CFM Guns)	7/16" I.D.	2-00072
Nozzle, Carbide, 1/16" I.D. (For Pencil Gun)	1/8" O.D.	5-00004
Nozzle, Carbide, 1/8" I.D. (For Pencil Gun)	1/4" O.D.	5-00013
Pencil Gun, Assembly 1/16" I.D. Nozzle for Model 20/CDB *		5-00008
Pencil Gun, Retrofit Kit, 1/16" I.D. Nozzle for Model 20/CDB *		5-00009
Pencil Gun, Assembly 1/8" I.D. Nozzle for Model 20/CDB *		5-00014
Pencil Gun, Retrofit Kit, 1/8" I.D. Nozzle for Model 20/CDB *		5-00012

* Please call for pencil guns for other models. Pencil gun nozzle sizes are not interchangeable

STANDARD PARTS

Air Hose, Coupled and End Fittings, Black	2-00001
Air Hose, Coupled and End Fittings, Green	2-00112
Air Hose, Coupled and End Fittings, Orange	2-00113
Air Hose, Coupled and End Fittings, Yellow	2-00114
Brushes (Elec. Motor) 115898-BP-2 (Set of Two)	2-00008
Door Latch, Top for Cabinet Models	2-00018
Door Latch, Top for Split-Level Models	2-00019
Filter Bag, Weighted, for BP Dust Collector	2-00030
Filter Bag, for Enclosed Dust Collector, Tubular 52"	*open both ends 2-00031
Filter Bag, for 400 Pull Through Dust Collector, Tubular 36"	2-00157
Filter Bag, for 800 Pull Through Dust Collector, Tubular 44"	*closed one end 2-00117
Filter Cone, for CDB Dust Collector	2-00118
Filter/Secondary Small, BP Dust Collector	2-00119
Filter, Fiber Glass Roll, BP	2-00120
Foot Pedal Valve Only (for safety enclosed foot pedal)	3/8" thread 2-00121
Foot Pedal and Valve Assembly (Hose Opt.)	2-00041
Gasketing, 1/2" x 1/2" (width x height)	2-00043
Gasketing, 1" x 3/8"	2-00111
Gasketing, 1" x 1/2"	2-00044
Gasketing, 1 1/2" x 1/2"	2-00131
Gasketing, 1 1/2" x 1"	2-00045
Gloves, Heavyweight, Rubber, 6" x 24"	GLH45 2-00047
Gloves, Heavyweight, Neoprene, 6" x 24"	2-00048
Gloves, Anti-Static Rubber, 6" x 24"	2-00049
Gloves, Heavyweight, Rubber, 8" x 30"	2-11147
Gloves, Anti-Static, Rubber, 8" x 30"	2-00193
Gloves, Blue Gauntlet, 8" x 30"	2-02025
Gloves, Heavyweight, Neoprene, 11" x 30"	2-02557

TRINITY TOOL COMPANY • 34600 COMMERCE RD • FRASER, MI 48026
PHONE: (586) 296-5900 • FAX: (586) 296-5836 • WWW.TRINCO.COM

**GENERAL PARTS LIST****Phone (586)296-5900****STANDARD PARTS**

	Part No.
Lamp, Compact Fluorescent (spiral), 23 Watts	2-00088
Lamp, Fluorescent (U-Shaped) *40 watts, total 80 per lampbox	2-00080
Lamp Sockets (each)	4-00059
Lamp Shield, 6" x 12"	2-00081
Lamp Shield, 12" x 25"	2-00082
Motor and Turbine Assembly for BP Dust Collector *6 lbs.	2-00083
Pressure Regulator, Gauge 3/8" (Hose Opt.)	2-00086
Mounting Bracket for 3/8" Pressure Regulator	2-00186
Safety Valve Air	2-00087
Side Door Handle	2-00127
Side Door Latch	2-00128
Siphon Hose, 5/8" I.D. Super Strong 7/8" O.D.	2-00095
Siphon Tube Assembly	2-00090
Spring, Counterbalance	2-00091
Underlayment (to protect 12" x 24" Window - 10 Ft Roll)	2-00092
Underlayment, Pre Cut, 12" x 24" (10 Pieces)	2-00192
Underlayment, Pre Cut, 12" x 19 1/2" (10 Pieces)	2-00292
Vacuum Hose, 2 1/2" I.D. for BP (Less Grommets) 5' long sections	2-00093
Vacuum Hose, 4" I.D. for BP (Less Hose End) 5' long sections	2-00094
Vacuum Hose Grommets for 2 1/2" Hose (Each)	4-00133
Vacuum Hose Ends for 4" Hose (Each)	2-00194
Vibrator, Air, Replacement	2-02101
Water Filter for Air Line, Auto Drain	2-00101
Water Filter for Air Line, Replace, Element C3846, TF-1	2-00104
Water Filter for Air Line, Replace, Element C4186, TF-2	2-00105
Windows, 6" x 12" Acetate (6 per pack)	2-00106
Windows, 12" x 19 1/2", Acetate (3 per pack)	2-00107
Windows, 12" x 24" Lexan	2-00109
Windows, 12" x 19 1/2" Safety Laminated Glass *	4-00105*
Windows, 12" x 24" Safety Laminated Glass *	2-00110*
Windows, Bandsaw (4 per pack)	2-00129
Anti-Static Wrist Band	2-00144
* Carton required for glass window to ship	4-00109

ABRASIVE SEPARATOR PARTS

	Part No.
Abrasive Separator, Body Only, 300 CFM	6-00001
Abrasive Separator, Body Only, 450 CFM	6-00002
Abrasive Separator, Body Only, 600 CFM	6-00003
Exhaust Hose, 5" Diameter 300 CFM for Deluxe Models 5 ft. length	6-00005
Exhaust Hose, 6" Diameter 450/600 CFM for Deluxe Models 5 ft. length	6-00006
Filter Bag, 300 CFM 5" inlet / 48" long aprox.	6-00007
Filter Bag, 450/600 CFM 6" inlet / 60" long aprox.	6-00008
Filter Screen, inside reclaimer, 300 CFM	6-00010
Filter Screen, inside reclaimer, 450/600 CFM	6-00011
Impeller Fans, 300 CFM	6-00012
Impeller Fans, 450/600 CFM	6-00013
Impeller Fan Housing 300 CFM	6-00016
Impeller Fan Housing 450/600 CFM	6-00017
Media Pick-Up Hose, 300/450, 4" Diameter (6ft. Precut)	6-00018
Media Pick-Up Hose, 600, 5" Diameter (8ft. Precut)	6-00019
Media Hose, Super Strong 5" (Must specify length)	8-02068
Media Hose, Super Strong 4" (Must specify length)	8-02168
Metering Valve	6-00020
Motor, 300, 1/2 HP	6-00021
Motor, 450, 3/4 HP	6-00022
Motor, 600, 1 HP	6-00023

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GENERAL PARTS LIST
Phone (586)296-5900

CARBON SCREENS (FINE MESH FLOORING)

Carbon Screen, Model 20	3/32" x 1/8" MESH SIZE	2-00009
Carbon Screen, Model 24	3/32" x 1/8" MESH SIZE	2-00010
Carbon Screen, Model 30	3/32" x 1/8" MESH SIZE	2-00011
Carbon Screen, Model 36	3/32" x 1/8" MESH SIZE	2-00012
Carbon Screen, Model 36 x 30	3/32" x 1/8" MESH SIZE	2-00028
Carbon Screen, Model 48	3/32" x 1/8" MESH SIZE	2-00013
Carbon Screen, Model 42 x 24	3/32" x 1/8" MESH SIZE	2-00014
Carbon Screen, Model 48 x 24	3/32" x 1/8" MESH SIZE	2-00015
Carbon Screen, Model 48 x 36	3/32" x 1/8" MESH SIZE	2-00036
Carbon Screen, Model 40 x 40	3/32" x 1/8" MESH SIZE	2-00016
Carbon Screen, Model 48 x 48	3/32" x 1/8" MESH SIZE	2-00017
Carbon Screen, Model 60 x 48	3/32" x 1/8" MESH SIZE	2-00136

EXPANDEX FLOORS (WIDE MESH FLOORING)

Expandex Floor, Model 24	Diamond Mesh 2 1/2" x 1"	2-00020
Expandex Floor, Model 30	Diamond Mesh 2 1/2" x 1"	2-00021
Expandex Floor, Model 36	Diamond Mesh 2 1/2" x 1"	2-00022
Expandex Floor, Model 36 x 30	Diamond Mesh 2 1/2" x 1"	2-00029
Expandex Floor, Model 48	Diamond Mesh 2 1/2" x 1"	2-00023
Expandex Floor, Model 42 x 24	Diamond Mesh 2 1/2" x 1"	2-00024
Expandex Floor, Model 48 x 24	Diamond Mesh 2 1/2" x 1"	2-00025
Expandex Floor, Model 48 x 36	Diamond Mesh 2 1/2" x 1"	2-00037
Expandex Floor, Model 40 x 40	Diamond Mesh 2 1/2" x 1"	2-00026
Expandex Floor, Model 48 x 48 *	Diamond Mesh 2 1/2" x 1"	2-00027*
Expandex Floor, Model 60 x 48 *	Diamond Mesh 2 1/2" x 1"	2-00137*

* This item must be cut in half to ship UPS, which does not affect performance.

They are also available for pick up or shipment via common carrier with additional pallet charge
- call for pricing on pallet

PRESSURE CABINET PARTS

Blast Hose, Blue, 1 3/8" O.D. x 1/2" I.D. (need 10-12 ft. to fit properly)	9-02033
Blast Hose, Black, 1 1/16" O.D. X 1/2" I.D. (need 10-12 ft. to fit properly)	2-02054
Media Insert Sleeve (For 48"x48" or Smaller Cabinets)	2-00097
Media Insert Sleeve (For 48"x48" or Larger Cabinets)	2-04095
Media Valve Insert 92	9-00104
Nozzle, Carbide, 1/4" I.D. (for Blue Blast Hose)	9-02037
Nozzle, Carbide, 1/4" I.D. (for Black Blast Hose)	2-02020
Quick Coupling, 1 1/4" (for Blue Blast Hose)	9-02031
Quick Coupling, 1" (for Black Blast Hose)	2-02052
Steel Plunger	9-02027
Plunger Ring Seal	9-02026
Nipple 1" x 3 3/4"	9-02028
Nozzle Washer (for Blue Hose)	9-02034
Nozzle Washer (for Black Hose)	2-02055
Vibrator, PC U-19	9-02081
Mixing Valve (for Blue Hose)	9-00103
Mixing Valve (for Black Hose)	9-01103
Nozzle Coupling (for Blue Hose)	9-02039
Nozzle Coupling (for Black Hose)	2-02019
Hose End Adapter (for Black Hose)	2-02053
Hose End Adapter (for Nozzle end of Blue Hose)	9-02040
Hose End Adapter (for Tank end of Blue Hose)	9-02032
Pressure Regulator 3/4"	9-02042
Water Filter 3/4"	9-02047
Foot Valve 3/4"	9-02048
Foot Pedal and Valve Assembly 3/4"	8-02064

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FRASER, MICHIGAN 48026-0098

Manufacturers of Trinco Dry-Blast Equipment and Trinco Abrasive - Since 1951

website: www.trinco.com

email: sales@trinco.com

LIMITED WARRANTY

Trinity Tool Company, the Company, warrants that all cabinets when properly installed as recommended, are free from defects in material and workmanship under normal use and service. The responsibility of the Company under this warranty is limited to repair or replacement at the Company's factory, of any part or parts thereof, which shall, within one year after date of shipment to the original Purchaser, be returned with transportation charges prepaid and which, upon examination shall be found to be defective to the satisfaction of the Company.

This warranty shall not apply to parts which are subjected to normal wear, misuse, negligence or accident or to parts which have been repaired or tampered with outside of the Company's factory, when in the judgment of the Company, it appears that the reliability or stability of the part or parts has been affected. Ordinary maintenance, such as adjustment and cleaning of equipment or components is the responsibility of the Purchaser.

Components purchased by Trinity Tool Company for which Vendor's established warranty prevails, will be repaired or replaced if defective, only in accordance with Vendor's established warranty policy.

This warranty is expressly in lieu of all other warranties expressed or implied and any other obligations or liability on the part of the Company.

TRINITY TOOL COMPANY